



# DA200

## AC servo system



CE

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## / Introduction

DA200 series high performance AC servo system is our flagship product aiming at assisting clients in industry upgrade and fulfilling demanding market needs. Through integrating industry needs with leading control performance, it achieves the perfect combination of servo system and application environment.



# Servo system family

Comprehensive product series for applications in various networks.  
Abundant supporting products for constructing systems as needed.

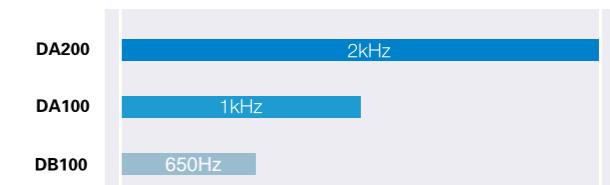


# Outstanding product performance

## ■ Industry-leading speed response

Speed response frequency can be up to 2.0kHz, which greatly improves the processing speed, shortens rectification time and gives full play to the high-end mechanical performance.

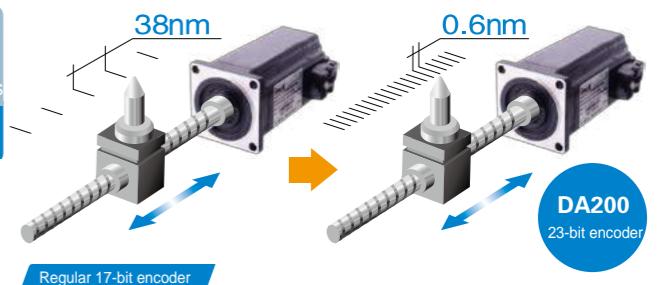
Regular product  
**3 times**  
**2kHz**



## ■ Excellent positioning precision

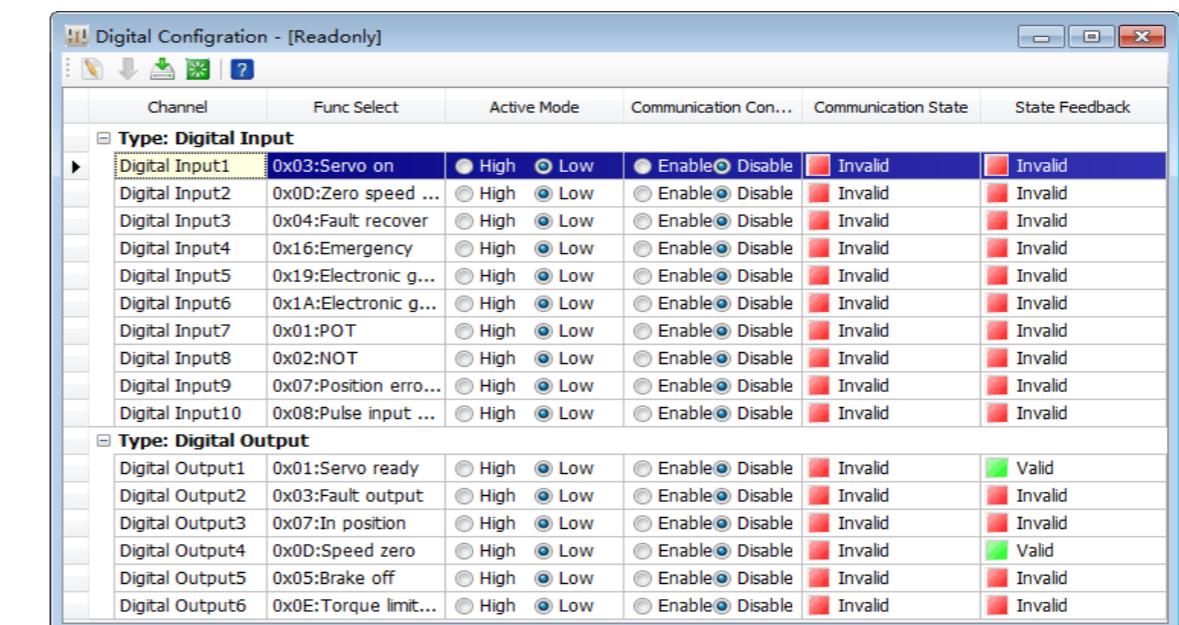
Equipped with 23-bit high resolution encoder, the precision of which is 64 times higher than the regular 17-bit encoder.

Regular product  
**64 times**  
**23bit**



## ■ I/O signal configuration

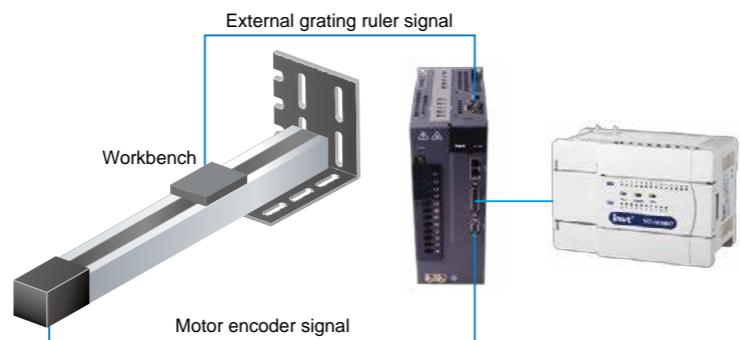
10 digital inputs and 6 digital outputs can be configured freely by parameters through ServoPlover software interface, which is both easy and convenient.



# Powerful functions

## ■ Full closed-loop control

Support connection with external encoder or grating ruler installed on the load end to realize full closed-loop control, reduce back clearance impact caused by mechanical drive and improve terminal positioning precision of the machine.



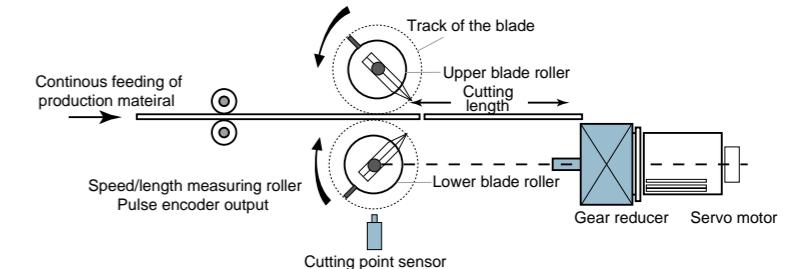
## ■ Internal position control

Realize 128-step internal position control by combination of input terminal commands (external I/O or bus control). For motion control, you can simplify PLC unit and optimize external user configuration plan via internal program design.

| PtP0.00                     | Control word of 00 step                                   | Setting range   | Default | Unit | Available mode |
|-----------------------------|---|---|---------|------|----------------|
| <b>Overall instruction:</b> |   |   |         |      |                |
|                             |   |   |         |      |                |
| Data bit                    | Name  | Function  |         |      |                |
| Bit0~3                      | MODE  | Step running mode   |         |      |                |
| Bit4~7                      | OPT   | Step attribute  |         |      |                |
| Bit8~11                     | ACC   | Acc/dec time index  |         |      |                |
| Bit12~15                    | SPD   | Target speed index  |         |      |                |
| Bit16~19                    | DLY   | Delay time index  |         |      |                |
| Bit20~23                    | CYL   | Cycles of current step  |         |      |                |
| Bit24~30                    | JMP   | Jump to the next step   |         |      |                |
| <b>Mode instruction:</b>    |   |   |         |      |                |
|                             |   |   |         |      |                |
| Mode                        | Instruction   |   |         |      |                |
| 0                           | Stop after current step is executed                       |   |         |      |                |
| 1                           | Jump to the next step after current step is executed      |   |         |      |                |
| 2                           | Stop after cycle execution, invalid if CMD=1              |   |         |      |                |
| 3                           | Jump to next step after cycle execution, invalid if CMD=1 |   |         |      |                |
| <b>OPT instruction:</b>     |   |   |         |      |                |
|                             |   |   |         |      |                |
| Data bit                    | Name  | Function  |         |      |                |
| Bit4                        | INS   | Interrupt, this step is entitled to interrupt the execution of steps under executing or to be executed. |         |      |                |
| Bit5                        | OVLP  | Overlay, this step can be combined and overlaid with the next one for execution.                        |         |      |                |
| Bit6~7                      | CMD   | Position command type, 0: Incremental, 1: Absolute  |         |      |                |

## ■ ECAM function

- Cam outline can be up to 1000 points;
- Automatic smoothness gap compensation between two points in the curve to ensure smooth mechanical operation;
- ServoPlorer software supports cam planning and function setup;
- Suitable for flying cutting, flying saw and other master/slave applications.



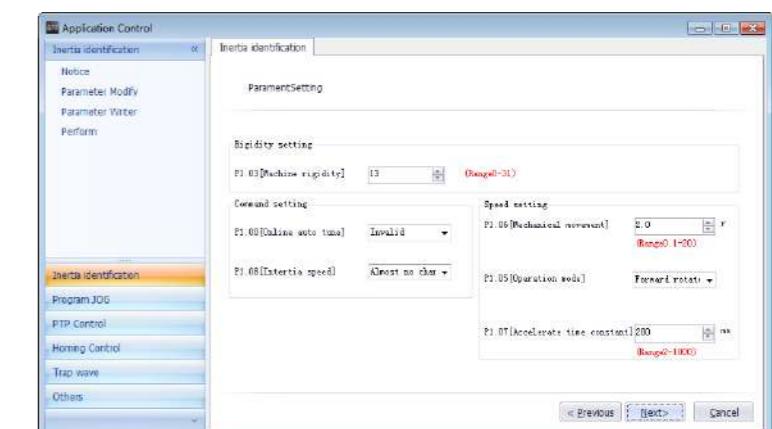
## ■ Various communication interface

Support multiple bus communication protocols eg Modbus, CANopen, PROFIBUS-DP, EtherCAT, Motionnet and etc. Remote multi-shaft high speed synchronous control can be realized via networking.



## ■ Load inertia identification

Equipped with online and offline inertia identification modes. Automatically identify gain parameters in the system to shorten system rectification time.



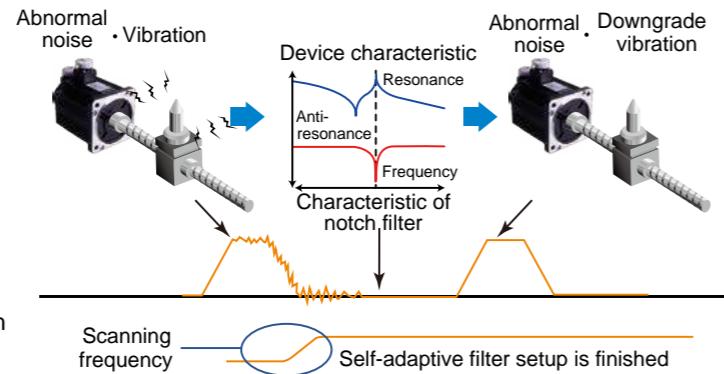
# Intelligence

## ■ Automatic/manual notch filter

Support auto setup of notch filter and auto vibration detection without the need for measuring vibration frequency.

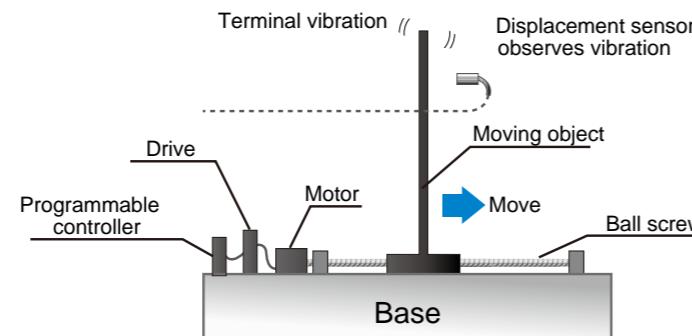
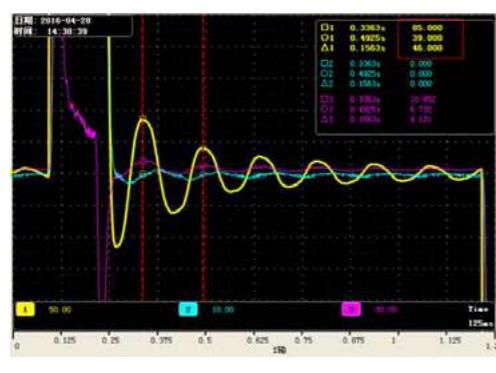
Abnormal noise and vibration caused by mechanical device can be greatly lowered down via this notch filter.

DA200 series products carry four notch filters with 50~5000Hz set frequency and adjustable depth (two of which can be set automatically).



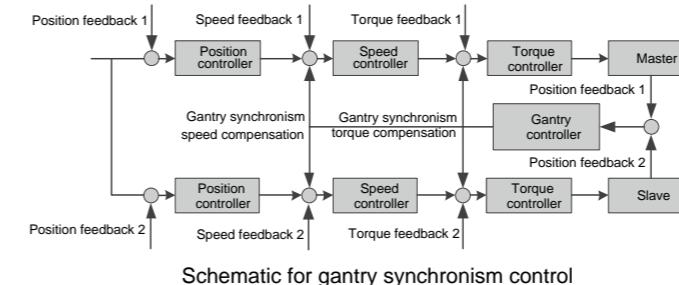
## ■ Low frequency vibration control

Special low frequency vibration control algorithm can be used to effectively overcome low frequency mechanical resonance and control the oscillation of long swing arm end.

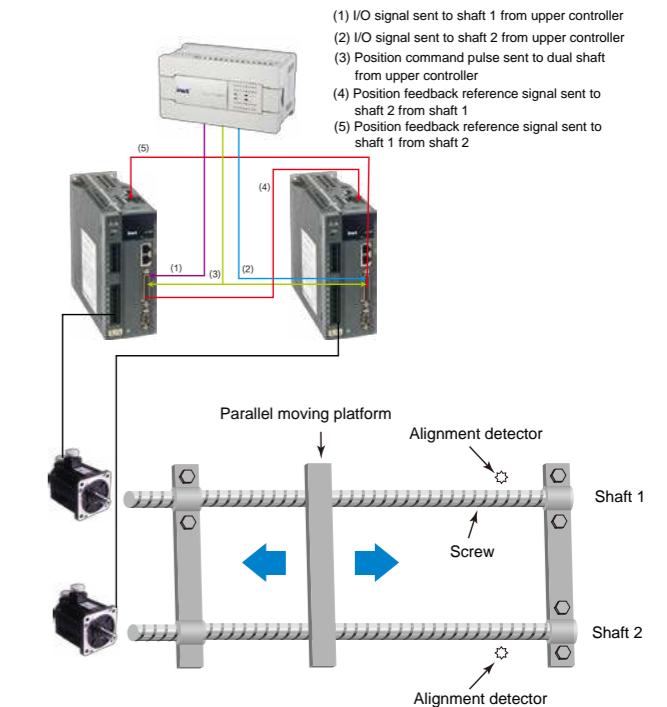


## ■ Gantry synchronism

Support dual shaft alignment and dual shaft synchronous tracking. The controller conducts synchronous control automatically without the need for complicated upper PC control. When position deviation exceeds the set value, alarm will be reported to stop system operation.



Schematic for gantry synchronism control



- (1) I/O signal sent to shaft 1 from upper controller
- (2) I/O signal sent to shaft 2 from upper controller
- (3) Position command pulse sent to dual shaft from upper controller
- (4) Position feedback reference signal sent to shaft 2 from shaft 1
- (5) Position feedback reference signal sent to shaft 1 from shaft 2

## ■ Disturbance control

Equipped with disturbance control function to compensate for the impact on control performance made by load disturbance and parameter change, thus enhancing system robustness and greatly improving tracking performance of the command.

## ■ Simple gain adjustment and switching

Adjust speed loop, position loop gain and filter time constant automatically via rigidity level setting to effectively reduce the complexity of commissioning; Support two groups of gain setting, and gain switching can be realized by IO input, communication or internal variables, fulfilling flexible demands in the process.

## ■ Friction torque compensation

Equipped with friction torque compensation function to downgrade the impact made by static friction during motor commutation and improve command tracking performance in low speed.

## ■ Speed observer

Adopt speed observer to effectively reduce the impact made by noise signal and improve command tracking performance.

# Humanized operation software

## Convenient and user-friendly operation interface

## Multiple functions and easy to use

## Practice instruction manual for commissioning

This screenshot shows the 'Digital Configuration' window. It includes tabs for Channel, Func Select, Active Mode, Communication Con..., Communication State, and State Feedback. The main area displays two sections: 'Type: Digital Input' and 'Type: Digital Output'. The 'Digital Input' section lists 10 entries with columns for Address, Function, Logic, Enable, and Valid status. The 'Digital Output' section lists 6 entries with similar columns. Buttons for saving, loading, and help are at the top.

Digital I/O can directly select effective terminal logic and function distribution

This screenshot shows the 'Alarm information - [Error UnCleary]' window. It has tabs for Current Error and Error Record. The Error Record tab displays a table with columns for Error Code, Name, Value, and Unit. It lists three error records related to encoder faults. Buttons for saving, loading, and help are at the top.

Display fault info. in real time and read fault record info.

This screenshot shows the 'Bulk Operate' window. It displays a table of parameters with columns for Group, Func Code, Name, Type, Read Val..., Actual Value, Resolution, Min, Max, Unit, and Description. A specific row for P0.92 is highlighted. At the bottom, it shows 'Read finished, total:62parameters, 0 parameters!' and an operate percentage bar.

Bulk reading function can store parameters to files for easy parameter copying

This screenshot shows the 'Analog Configuration' window. It includes tabs for Analog Input and Analog Output. The Analog Input tab displays 3 entries with columns for Channel, Func Select, Offset(v), Deadzone(v), Gain, Polar, Over voltage(v), FilterTime(ms), and Description. Below this are three plots for Analog input 1, 2, and 3, showing their respective gain, offset, and deadzone characteristics against voltage (V).

Analog I/O can set gain, zero offset and deadzone parameters as shown above

This screenshot shows the 'Application Control' window. It includes tabs for Program JOG, Notice, Parameter Modify, and Parameter Writer. The Parameter Writer tab is active, showing sections for Mode select, Speed setting, Inertia identification, and Software restrict. Each section contains several parameters with their current values and ranges.

Abundant application control function for convenient pilot run and commissioning

# Application cases

## Mechanical arm/Robot

### Function overview:

- Simple servo commissioning
- Fit with any articulated robot controller

### Function description:

- Automatic gain adjustment to quickly optimize servo performance of each joint .
- INVT servo drive system to ensure flexible and accurate robot actions
- The repeated positioning precision is up to  $\pm 0.01\text{mm}$ .



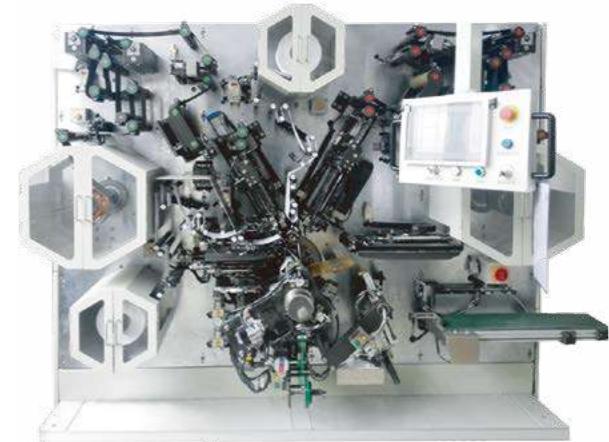
## Lithium cell winding

### Function overview:

- EtherCAT field bus
- DA200 ECAM

### Function description:

- High speed real time EtherCAT field bus to replace the original pulse mode, achieving high precision servo control and high reliability of the device.
- Built-in DA200 ECAM function to easily realize variable/constant speed winding;quick type change via one key without the need for setting any winding needle dimension parameter.
- Integrated internal unwinding and rectification program to greatly improve action reponse.



## High speed drilling center

### Function overview:

- Fast response speed
- Strong overload capacity, high positioning precision

### Function description:

- Excellent performance in low speed heavy cut, thread processing, rigid tapping, etc; equipped with spindle high speed positioning and multi-step speed drilling positioning function.
- The speed response of DA200 can be up to 2.0kHz with 23-bit high precision encoder and tripled overload capacity.



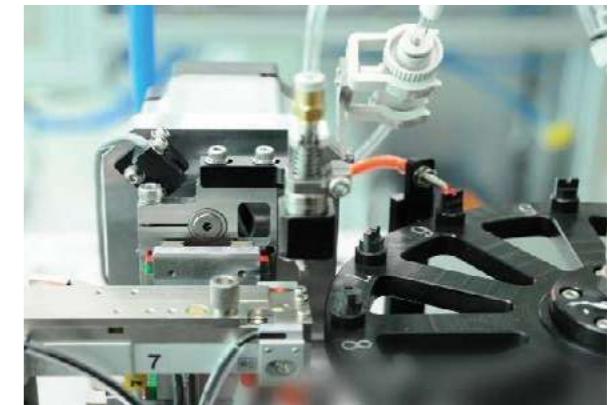
## LED sorting machine

### Function overview:

- DA200 with 23-bit absolute encoder
- High rigidity, high speed, high response and high precision

### Function description:

- Utilize the excellent response performance of DA200 to pull up motor frequency width and optimize the overall device operation.
- DA200 carries 23-bit absolute encoder and advanced algorithm to realize high rigidity, high speed, high response and high precision positioning control and fulfill application needs during stable low speed operation.
- INVT DA200 has reached 70k/h, the highest industry standard currently.



# Servo drive configuration table

| 1PH/3PH 220V   |                |                |                |                |                |                |                |                |                |
|----------------|----------------|----------------|----------------|----------------|----------------|----------------|----------------|----------------|----------------|
| Servo<br>drive | SIZE A         |                |                | SIZE B         |                |                | SIZE D         |                |                |
|                | SV-DA200-0R1-2 | SV-DA200-0R2-2 | SV-DA200-0R4-2 | SV-DA200-0R7-2 | SV-DA200-1R0-2 | SV-DA200-1R5-2 | SV-DA200-2R0-2 | SV-DA200-3R0-2 | SV-DA200-4R4-2 |
| Servo<br>motor | SV-ML04-0R1G-2 | SV-ML06-0R2G-2 | SV-ML06-0R4G-2 | SV-ML08-0R7G-2 | SV-MH13-0R8B-2 | SV-MH13-1R3B-2 | SV-MM11-1R8G-2 | SV-MM13-3R0E-2 | SV-MM18-4R4B-2 |
|                |                |                |                | SV-MH08-0R7G-2 | SV-MM11-0R8E-2 | SV-MM11-1R2E-2 | SV-MM13-2R0E-2 | SV-MM18-3R0B-2 |                |
|                |                |                |                |                | SV-MM13-1R0E-2 | SV-MM11-1R2G-2 |                |                |                |
|                |                |                |                |                |                | SV-MM11-1R5G-2 |                |                |                |
|                |                |                |                |                | SV-MM13-1R5E-2 |                |                |                |                |

| 3PH 400V       |                |                |                |                |                |                |                |  |  |
|----------------|----------------|----------------|----------------|----------------|----------------|----------------|----------------|--|--|
| Servo<br>drive | SIZE B         |                |                | SIZE C         |                |                | SIZE D         |  |  |
|                | SV-DA200-1R0-4 | SV-DA200-1R5-4 | SV-DA200-2R0-4 | SV-DA200-3R0-4 | SV-DA200-4R4-4 | SV-DA200-5R5-4 |                |  |  |
| Servo<br>motor | SV-MH13-0R8B-4 | SV-MH13-1R3B-4 | SV-MM13-1R8G-4 | SV-MM13-3R0E-4 | SV-MM18-4R4B-4 | SV-MM18-5R5B-4 |                |  |  |
|                | SV-MM11-0R8E-4 | SV-MM11-1R2E-4 | SV-MM13-2R0E-4 | SV-MM18-3R0B-4 |                |                |                |  |  |
|                | SV-MM13-1R0E-4 | SV-MM11-1R2G-4 |                |                |                |                |                |  |  |
|                |                | SV-MM11-1R5G-4 |                |                |                |                |                |  |  |
|                |                | SV-MM13-1R5E-4 |                |                |                |                |                |  |  |
| Servo<br>drive | SIZE F         |                |                | SIZE F2        |                |                | SIZE G         |  |  |
|                | SV-DA200-7R5-4 | SV-DA200-011-4 |                | SV-DA200-015-4 |                |                | SV-DA200-022-4 |  |  |
| Servo<br>motor | SV-MM18-7R5B-4 | SV-MH20-011B-4 |                | SV-MH20-015B-4 |                |                | SV-SH26-022B-4 |  |  |
|                | SV-SM18-7R5B-4 |                |                |                |                |                |                |  |  |

# Servo drive model instruction

**SV-DA200-0R4-2-E 0-XXXX**

(1) (2) (3) (4) (5) (6) (7)

| Symbol | Product category     |
|--------|----------------------|
| SV     | Servo system product |

| Symbol | Rated voltage |
|--------|---------------|
| 2      | 220VAC        |
| 4      | 400VAC        |

| Symbol | Product category |
|--------|------------------|
| DA200  | Servo drive      |

| Symbol | Drive type           |
|--------|----------------------|
| E      | Pulse type           |
| S      | Standard type        |
| C      | CANopen bus type     |
| P      | PROFIBUS-DP bus type |
| N      | EtherCAT bus type    |
| M      | Motionnet bus type   |
| K      | Customized           |

| Symbol | Rated power |
|--------|-------------|
| 0R1    | 100W        |
| 0R2    | 200W        |
| 0R4    | 400W        |
| 0R7    | 750W        |
| 1R0    | 1.0kW       |
| 1R5    | 1.5kW       |
| 2R0    | 2.0kW       |
| 3R0    | 3.0kW       |
| 4R4    | 4.4kW       |
| 5R5    | 5.5kW       |
| 7R5    | 7.5kW       |
| 011    | 11kW        |
| 015    | 15kW        |
| 022    | 22kW        |

| Symbol | Encoder type   |
|--------|--|
| 0      | Photoelectric encoder (2500-wire incremental, 17-bit single/multi-turn absolute, 23-bit multi-turn absolute) |
| 7      | Rotary transformer   |

| Symbol | Lot no.              |
|--------|----------------------|
| XXXX   | Manufacturer lot no. |

Function differentiation of differing machine type (small power range: 100W~5.5kW))

| Drive type | Symbol | Pulse input | 16 bit analog | Second encoder | STO | RS485 | CANopen | PROFIBUS-DP | EtherCAT | Motionnet | 2500-wire, 17/23 bit photoelectric encoder | Rotary trans. |
|------------|--------|-------------|---------------|----------------|-----|-------|---------|-------------|----------|-----------|--|---------------|
| Pulse      | E      | ✓           | X             | ✓              | X   | ✓     | X       | X           | X        | X         | ✓  | ✓             |
| Standard   | S      | ✓           | ✓             | ✓              | ✓   | ✓     | X       | X           | X        | X         | ✓  | ✓             |
| Bus        | C      | X           | X             | ✓              | X   | X     | ✓       | X           | X        | X         | ✓  | X             |
|            | P      | X           | X             | ✓              | X   | X     | X       | ✓           | X        | X         | ✓  | X             |
|            | N      | X           | X             | ✓              | X   | X     | X       | X           | ✓        | X         | ✓  | X             |
|            | M      | X           | X             | ✓              | X   | ✓     | X       | X           | X        | X         | ✓  | X             |
| Customized | K      | ✓           | X             | ✓              | X   | ✓     | ✓       | ✓           | X        | X         | ✓  | ✓             |

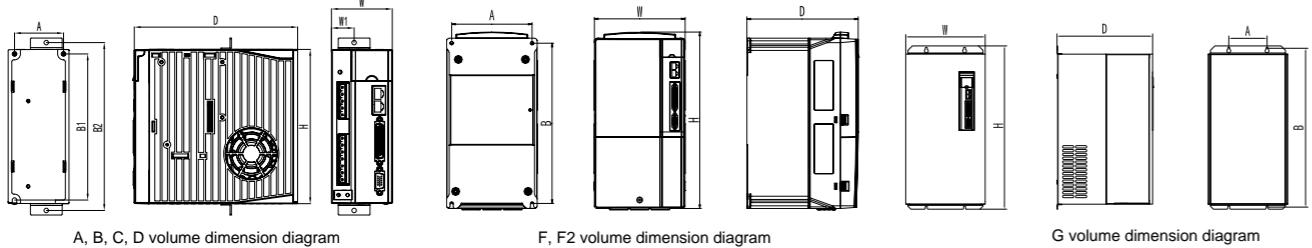
Function differentiation of differing machine type (medium power range: 7.5kW~22kW))

| Drive type | Symbol | Pulse input | 16 bit analog | Second encoder | STO | RS485 | CANopen | PROFIBUS-DP | EtherCAT | Motionnet | 2500-wire, 17/23 bit photoelectric encoder | Rotary trans. |
|------------|--------|-------------|---------------|----------------|-----|-------|---------|-------------|----------|-----------|--|---------------|
| Standard   | S      | ✓           | ✓             | ✓              | ✓   | ✓     | ✓       | X           | X        | X         | ✓  | ✓             |
| Bus        | N      | X           | X             | ✓              | ✓   | X     | X       | X           | ✓        | X         | ✓  | ✓             |
| Customized | K      | ✓           | X             | ✓              | ✓   | ✓     | ✓       | ✓           | X        | X         | ✓  | ✓             |

## Power and chassis classification of drive series

| Model          | Input       |            | Output            |    | Chassis volume |
|----------------|-------------|------------|-------------------|----|----------------|
|                | Voltage (V) | Power (kW) | Rated current (A) |    |                |
| SV-DA200-0R1-2 | 1PH/3PH 220 | 0.1        | 1.3               | A  |                |
| SV-DA200-0R2-2 | 1PH/3PH 220 | 0.2        | 1.8               | A  |                |
| SV-DA200-0R4-2 | 1PH/3PH 220 | 0.4        | 2.8               | A  |                |
| SV-DA200-0R7-2 | 1PH/3PH 220 | 0.75       | 4.5               | B  |                |
| SV-DA200-1R0-2 | 1PH/3PH 220 | 1.0        | 5                 | B  |                |
| SV-DA200-1R5-2 | 3PH 220     | 1.5        | 7.6               | B  |                |
| SV-DA200-2R0-2 | 3PH 220     | 2.0        | 10                | D  |                |
| SV-DA200-3R0-2 | 3PH 220     | 3.0        | 13                | D  |                |
| SV-DA200-4R4-2 | 3PH 220     | 4.4        | 16.5              | D  |                |
| SV-DA200-1R0-4 | 3PH 400     | 1.0        | 3.5               | B  |                |
| SV-DA200-1R5-4 | 3PH 400     | 1.5        | 4.5               | B  |                |
| SV-DA200-2R0-4 | 3PH 400     | 2.0        | 6.5               | C  |                |
| SV-DA200-3R0-4 | 3PH 400     | 3.0        | 8.5               | C  |                |
| SV-DA200-4R4-4 | 3PH 400     | 4.4        | 12                | D  |                |
| SV-DA200-5R5-4 | 3PH 400     | 5.5        | 16                | D  |                |
| SV-DA200-7R5-4 | 3PH 400     | 7.5        | 25                | F  |                |
| SV-DA200-011-4 | 3PH 400     | 11.0       | 33                | F  |                |
| SV-DA200-015-4 | 3PH 400     | 15.0       | 50                | F2 |                |
| SV-DA200-022-4 | 3PH 400     | 22.0       | 66                | G  |                |

## Drive dimension



## Brake resistor specification

| Vol. | Model          | Outline dimension |        | Installation dimension |        |         |         | Installation bore |
|------|----------------|-------------------|--------|------------------------|--------|---------|---------|-------------------|
|      |                | H (mm)            | W (mm) | D (mm)                 | A (mm) | B1 (mm) | B2 (mm) |                   |
| A    | SV-DA200-0R1-2 | 170               | 45     | 170                    | 33     | 162     | 185     | 22.5 M4(Φ5)       |
|      | SV-DA200-0R2-2 |                   |        |                        |        |         |         |                   |
|      | SV-DA200-0R4-2 |                   |        |                        |        |         |         |                   |
| B    | SV-DA200-0R7-2 | 170               | 67     | 180                    | 54     | 162     | 185     | 25 M4(Φ5)         |
|      | SV-DA200-1R0-2 |                   |        |                        |        |         |         |                   |
|      | SV-DA200-1R5-2 |                   |        |                        |        |         |         |                   |
| D    | SV-DA200-2R0-2 | 245               | 92     | 190                    | 79     | 237     | 260     | 45 M4(Φ5)         |
|      | SV-DA200-3R0-2 |                   |        |                        |        |         |         |                   |
|      | SV-DA200-4R4-2 |                   |        |                        |        |         |         |                   |
| B    | SV-DA200-1R0-4 | 170               | 67     | 180                    | 54     | 162     | 185     | 25 M4(Φ5)         |
|      | SV-DA200-1R5-4 |                   |        |                        |        |         |         |                   |
| C    | SV-DA200-2R0-4 | 170               | 84     | 180                    | 71     | 162     | 185     | 42 M4(Φ5)         |
|      | SV-DA200-3R0-4 |                   |        |                        |        |         |         |                   |
|      | SV-DA200-4R4-4 | 245               | 92     | 190                    | 79     | 237     | 260     | 45 M4(Φ5)         |
| F    | SV-DA200-5R5-4 | 342               | 230    | 208                    | 210    | 311     | /       | / M5(Φ6)          |
|      | SV-DA200-7R5-4 |                   |        |                        |        |         |         |                   |
|      | SV-DA200-011-4 |                   |        |                        |        |         |         |                   |
| F2   | SV-DA200-015-4 | 407               | 255    | 238                    | 237    | 384     | /       | / M6(Φ7)          |
|      | SV-DA200-022-4 | 555               | 270    | 325                    | 130    | 540     | /       | / M6(Φ7)          |

## Technical parameters of servo drive

| DA200 series servo drive (0.1kW~22kW) |   |  |   |   |  |
|---------------------------------------|---|--|---|---|--|
| Specification                         |   | Instruction                              |   |   |  |
| Power                                 | 220V system input voltage   | 1P/3P AC 220V(-15%)~240V(+10%) 47Hz~63Hz | Control signal  | Input   | General 10 inputs, EtherCAT bus servo 7 inputs, Motionnet servo 5 inputs (function can be set via relevant parameters) |
|                                       | 400V system input voltage   | 3P AC 380V(-15%)~440V(+10%) 47Hz~63Hz    |   |   | General 6 inputs, EtherCAT bus servo 4 inputs, Motionnet servo 1 input (function can be set via relevant parameters)   |
|                                       | Analog  | Input                                    | Output  | Input   | Standard 3 inputs (one 16bit, two 12bit analog inputs) other two-channel inputs (two 12bit analog inputs)              |
|                                       |   |  |   |   | 2 outputs (analog monitoring output)   |
|                                       | Pulse signal  | Input                                    | Output  | Input   | 2 inputs, differential input or open collector input   |
|                                       |   |  |   |   | 6 outputs, 3 differential outputs, 3 open collector outputs  |
|                                       | Second encoder  | Input                                    | Input   | USB   | Incremental encoder interface (second encoder or full closed-loop grating ruler)                                       |
|                                       |   |  |   |   | 1:1 communication upper PC software (standard)   |
|                                       | Communication   | RS485                                    | Input   | 1:n communication (standard)  |  |
|                                       |   |  |   |   |  |
|                                       |   |  |   |   |  |
|                                       |   |  |   |   |  |
| Control mode                          | 1. Position control; 2. Speed control; 3. Torque control; 4. Position/speed mode switching; 5. Speed/torque mode switching; 6. Position/torque mode switching; 7. Full closed-loop control; 8. CANopen mode; 9. EtherCAT mode; 10. Motionnet mode | Position control                         | Control input   | 1. Retaining pulse clearance; 2. Command pulse input disabled; 3. Command frequency division/doubling switching; 4. Vibration control switching |  |
|                                       |   |  |   | Position complete output  |  |
|                                       |   | Pulse input                              | Max. pulse input freq.  | Photoelectric coupling: differential input 4Mpps, open collector input 200kpps  |  |
|                                       |   |  | Pulse input mode  | 1. Positive/negative direction; 2. A phase/B phase; 3. Command pulse/command direction  |  |
|                                       |   |  | Electronic gear   | 1/10000~1000  |  |
|                                       |   |  | Filter  | 1. Command smooth filter; 2. FIR filter   |  |
|                                       |   |  | Analog input  | Torque limit  | Can perform clockwise/anticlockwise torque limit separately  |
|                                       |   | Vibration control                        | Can control 5~200Hz front-end vibration and machine vibration |   |  |
|                                       |   |  | Pulse output  | 1. Can perform any frequency division setting which is below encoder resolution rate; 2. B phase reversing function                             |  |

# Servo motor model instruction

| DA200 series servo drive (0.1kW~22kW) |                |  |
|---------------------------------------|----------------|--|
| Specification                         |                | Instruction  |
| Function                              | Speed control  | Control input 1. Internal command speed selection 1; 2. Internal command speed selection 2;<br>3. Internal command speed selection 3; 4. Zero speed clamp                                |
|                                       |                | Control output Speed arrival   |
|                                       |                | Analog input Speed command input Can set to speed command input based on analog voltage DC±10V<br>Torque limit input Can carry out torque limit clockwise/anticlockwise separately       |
|                                       |                | Internal speed command Can switch between internal 8-step speed based on external input control  |
|                                       |                | Speed command acc/dec adjustment Can set acc/dec time separately or set acc/dec of S curve   |
|                                       |                | Zero speed clamp In speed mode, zero speed clamp function can set to work in speed mode or position mode   |
|                                       |                | Speed command filter First-order delay filter of analog input speed command  |
|                                       |                | Speed command zero drift control Can carry out zero drift control against peripheral disturbance, precision 0.3mV  |
|                                       |                | Control input Zero speed clamp input   |
|                                       |                | Control output Speed arrival   |
| Function                              | Torque control | Analog input Torque command input Analog torque command input, can set gain and polarity based on analog voltage, precision 4.88mV<br>Speed limit input Can carry out analog speed limit |
|                                       |                | Speed limit Speed limit can be set via parameters  |
|                                       |                | Torque command filter First-order delay filter of analog input torque command  |
|                                       |                | Torque command zero drift control Can carry out zero drift control against peripheral disturbance, precision is 4.88mV   |
|                                       |                | Plan points Can carry out 128-point internal position plan setting, support communication control positioning  |
|                                       |                | Route setting 1. Position; 2. Speed; 3. Acc time; 4. Dec time; 5. Stop timer;<br>6. Various state output; 7. Running mode  |
|                                       |                | Homing 1. LS signal; 2. Z phase signal; 3. LS signal+Z phase signal; 4. Torque limit signal  |
|                                       |                | Hardware protection Overvoltage, undervoltage, overcurrent, overspeed, overload, overheat, brake resistor overload, encoder fault, etc.  |
|                                       |                | Software protection Storage fault, initialization fault, I/O distribution error, position deviation is too large, etc.   |
|                                       |                | Protection and fault record 1. Can record up to 10 faults<br>2. Can record the key parameter value when fault occurred   |
| Environment                           | Temperature    | Working temp 0~45°C<br>Storage temp -20~80°C (Non frozen)  |
|                                       | Humidity       | Working/storage: ≤ 90%RH (no condensation)   |
|                                       | IP level       | IP20   |
|                                       | Altitude       | Below 1000m  |
|                                       | Vibration      | ≤5.88m/s², 10~60Hz (Do not work on resonance point)  |

## Naming rules

SV-M M 13-3R0 E-4-1 A 0-XXXX

| ① | Symbol | Product category |
|---|--------|------------------|
| ① | SV     | Servo system     |

| ② | Symbol | Product category |
|---|--------|------------------|
| ② | M      | M series         |
|   | C      | C series         |
|   | S      | S series         |

| ③ | Symbol | Inertia level  |
|---|--------|----------------|
| ③ | L      | Small inertia  |
|   | M      | Medium inertia |
|   | H      | Large inertia  |

| ④ | Symbol | Base no.          |
|---|--------|-------------------|
| ④ | 04     | 40 <sup>(3)</sup> |
|   | 06     | 60                |
|   | 08     | 80                |
|   | 11     | 110               |
|   | 13     | 130               |
|   | 18     | 180               |
|   | 20     | 200               |
|   | 26     | 263               |

| ⑥ | Symbol | Rated speed |
|---|--------|-------------|
| ⑥ | A      | 1000rpm     |
|   | B      | 1500rpm     |
|   | E      | 2000rpm     |
|   | F      | 2500rpm     |
|   | G      | 3000rpm     |

| ⑦ | Symbol | Voltage class |
|---|--------|---------------|
| ⑦ | 2      | 220VAC        |
|   | 4      | 380VAC        |

### Remark:

- (1): Special model, the lead time will be longer than usual.
- (2): 17-bit single-turn absolute value encoder belongs to a separate series with different dimensions and parameters, only electromagnet brake is used. Please pay attention to corresponding series when selecting models.
- (3): 40-base motor, support 2500-wire and 17-bit absolute value encoder only.
- (4): No need to fill in when selecting models for the first time. In addition: Non 17-bit single-turn absolute 40/60-base motor supports permanent magnet brake only.

| Symbol | Rated power |
|--------|-------------|
| 0R1    | 100W        |
| 0R2    | 200W        |
| 0R4    | 400W        |
| 0R7    | 750W        |
| 0R8    | 800W/850W   |
| 1R0    | 1.0kW       |
| 1R2    | 1.2kW       |
| 1R3    | 1.3kW       |
| 1R5    | 1.5kW       |
| 1R8    | 1.8kW       |
| 2R0    | 2.0kW       |
| 3R0    | 3.0kW       |
| 4R4    | 4.4kW       |
| 5R5    | 5.5kW       |
| 7R5    | 7.5kW       |
| 011    | 11kW        |
| 015    | 15kW        |
| 022    | 22kW        |
| ...    | ...         |

| Symbol | Encoder type                                     |
|--------|--|
| 1      | 2500-wire standard incremental                   |
| 2      | 2500-wire multiplexed incremental <sup>(1)</sup> |
| 3      | 17-bit single-turn absolute <sup>(2)</sup>       |
| 4      | 17-bit multi-turn absolute                       |
| 7      | Rotary transformer                               |
| 9      | 23-bit multi-turn absolute                       |

| Symbol | Shaft end connection               |
|--------|------------------------------------|
| A      | Solid threaded with key (Standard) |
| B      | Solid optical axis                 |

| Symbol | Optional parts  |
|--------|---|
| 0      | With oil seal but no brake                                  |
| 1      | W/o oil seal or brake <sup>(1)</sup>                        |
| 2      | With oil seal and permanent magnet brake                    |
| 3      | W/o oil seal but with permanent magnet brake <sup>(1)</sup> |
| 4      | With oil seal and electromagnetic brake                     |
| 5      | W/o oil seal but with electromagnetic brake <sup>(1)</sup>  |

| Symbol | Lot no.                                       |
|--------|---|
| XXXX   | Manufacturer's product lot no. <sup>(4)</sup> |

# Technical parameters of servo motor

Motor specification (2500-wire/multi-turn absolute/rotary transformer)

| Motor model<br>(2500-wire/multi-turn absolute/<br>rotary transformer) | Rated<br>power<br>(kW)   | Rated<br>current<br>(A) | Max.<br>momentary<br>current (A) | Rated<br>torque<br>(Nm) | Max.<br>momentary<br>torque(Nm) | Rated<br>speed<br>(rpm) | Max.<br>speed<br>(rpm) | Rotation inertia<br>standard/with<br>brake (kg.cm <sup>2</sup> ) | Voltage<br>(V) | Weight<br>standard/with<br>brake (kg) |
|---|--|-------------------------|----------------------------------|-------------------------|---------------------------------|-------------------------|------------------------|--|----------------|---------------------------------------|
| <b>ML series small inertia</b>  |  |                         |                                  |                         |                                 |                         |                        |  |                |                                       |
| SV-ML04-0R1G-2-□A□  | 0.1  | 0.6                     | 1.2                              | 0.32                    | 0.64                            | 3000                    | 6000                   | 0.051/0.055  | 220            | 0.47/0.67                             |
| SV-ML06-0R2G-2-□A□  | 0.2  | 1.2                     | 3.6                              | 0.64                    | 1.91                            |                         |                        | 0.175/0.22   |                | 1.16/1.66                             |
| SV-ML06-0R4G-2-□A□  | 0.4  | 2.8                     | 8.4                              | 1.27                    | 3.9                             |                         |                        | 0.29/0.33  |                | 1.6/2.1                               |
| SV-ML08-0R7G-2-□A□  | 0.75   | 4.5                     | 13.5                             | 2.39                    | 7.2                             |                         |                        | 1.28/1.51  |                | 3.0/3.5                               |
| <b>MM/MM series medium inertia</b>                                    |  |                         |                                  |                         |                                 |                         |                        |  |                |                                       |
| SV-MM11-0R8E-2-□A□  | 0.8  | 3.5                     | 10.5                             | 4                       | 12                              | 2000                    | 3000                   | 5.4/6.7  | 220            | 6/7.7                                 |
| SV-MM11-1R2E-2-□A□  | 1.2  | 4.5                     | 13.5                             | 6                       | 18                              |                         |                        | 7.6/8.9  |                | 7.9/9.6                               |
| SV-MM11-1R2G-2-□A□  | 1.2  | 5                       | 15                               | 4                       | 12                              |                         |                        | 5.4/6.7  |                | 6/7.7                                 |
| SV-MM11-1R5G-2-□A□  | 1.5  | 6                       | 18                               | 5                       | 15                              |                         |                        | 6.3/7.6  |                | 6.8/8.5                               |
| SV-MM11-1R8G-2-□A□  | 1.8  | 6                       | 18                               | 6                       | 18                              | 3000                    | 4000                   | 7.6/8.9  | 220            | 7.9/9.6                               |
| SV-MM13-1R0E-2-□A□  | 1  | 4.8                     | 14.4                             | 4.78                    | 14.3                            |                         |                        | 6.4/8.3  |                | 5.8/7.5                               |
| SV-MM13-1R5E-2-□A□  | 1.5  | 7.6                     | 22.8                             | 7.16                    | 21.4                            |                         |                        | 9.3/11.2   |                | 7.1/8.8                               |
| SV-MM13-2R0E-2-□A□  | 2  | 9.5                     | 28.5                             | 9.55                    | 28.6                            |                         |                        | 12.2/14.1  |                | 8.4/10.1                              |
| SV-MM13-3R0E-2-□A□  | 3  | 13.6                    | 40.8                             | 14.3                    | 42                              | 2000                    | 3000                   | 18/19.9  | 380            | 10.8/12.5                             |
| SV-MM13-1R0E-4-□A□  | 1  | 2.8                     | 8.4                              | 4.78                    | 14.3                            |                         |                        | 6.4/8.3  |                | 5.8/7.5                               |
| SV-MM13-1R5E-4-□A□  | 1.5  | 4.5                     | 13.5                             | 7.16                    | 21.4                            |                         |                        | 9.3/11.2   |                | 7.1/8.8                               |
| SV-MM13-2R0E-4-□A□  | 2  | 5.5                     | 16.5                             | 9.55                    | 28.6                            |                         |                        | 12.2/14.1  |                | 8.4/10.1                              |
| SV-MM13-3R0E-4-□A□  | 3  | 7.8                     | 23.4                             | 14.3                    | 42                              | 1500                    | 2000                   | 18/19.9  | 220            | 10.8/12.5                             |
| SV-MM18-3R0B-2-□A□  | 3  | 12                      | 29.7                             | 19                      | 47                              |                         |                        | 70/74  |                | 20.5/25                               |
| SV-MM18-4R4B-2-□A□  | 4.4  | 16                      | 39.7                             | 27                      | 67                              |                         |                        | 97/101   |                | 25.5/30                               |
| SV-MM18-3R0B-4-□A□  | 3z   | 7.5                     | 18.7                             | 19                      | 47                              |                         |                        | 70/74  |                | 20.5/25                               |
| SV-MM18-4R4B-4-□A□  | 4.4  | 10                      | 25                               | 27                      | 67                              | 1500                    | 380                    | 97/101   | 380            | 25.5/30                               |
| SV-MM18-5R5B-4-□A□  | 5.5  | 12                      | 24                               | 35                      | 70                              |                         |                        | 86/127   |                | 30.5/35.7                             |
| SV-MM18-7R5B-4-□A□  | 7.5  | 20                      | 40                               | 48                      | 96                              |                         |                        | 168/179  |                | 40/46.5                               |
| SV-SM18-7R5B-4-□A□  | 7.5  | 24                      | 62                               | 48                      | 120                             |                         |                        | 190/201  |                | 46/52.5                               |
| <b>MH/SW series large inertia</b>                                     |  |                         |                                  |                         |                                 |                         |                        |  |                |                                       |
| SV-MH06-0R4G-2-□A□  | 0.4  | 2.8                     | 8.4                              | 1.27                    | 3.81                            | 3000                    | 6000                   | 0.67/0.77  | 220            | 2.0/2.2                               |
| SV-MH08-0R7G-2-□A□  | 0.75   | 4.5                     | 13.5                             | 2.39                    | 7.2                             |                         |                        | 2.5/2.73   |                | 3.3/3.8                               |
| SV-MH13-0R8B-2-□A□  | 0.85   | 5.5                     | 16.5                             | 5.41                    | 16.2                            |                         |                        | 13.4/15.4  |                | 6.6/8.3                               |
| SV-MH13-1R3B-2-□A□  | 1.3  | 8.2                     | 24.6                             | 8.34                    | 25                              |                         |                        | 23.4/25.4  |                | 9.3/11                                |
| SV-MH13-0R8B-4-□A□  | 0.85   | 3.2                     | 9.6                              | 5.41                    | 16.2                            | 1500                    | 2000                   | 13.4/15.4  | 380            | 6.6/8.3                               |
| SV-MH13-1R3B-4-□A□  | 1.3  | 4.8                     | 14.4                             | 8.34                    | 25                              |                         |                        | 23.4/25.4  |                | 9.3/11                                |
| SV-MH20-011B-4-□A□  | 11   | 22.7                    | 69                               | 70                      | 175                             |                         |                        | 98.3/106.3   |                | 49/66                                 |
| SV-MH20-015B-4-□A□  | 15   | 42.5                    | 107                              | 95.5                    | 240                             |                         |                        | 119/127  |                | 56/73                                 |
| SV-SH26-022B-4-□A□  | 22   | 61                      | 153                              | 140                     | 350                             |                         |                        | 390/412  |                | 103/133                               |
| Insulation grade  | Class F(155°C)   |                         |                                  |                         |                                 |                         |                        |  |                |                                       |
| Protection grade  | IP65   |                         |                                  |                         |                                 |                         |                        |  |                |                                       |
| Ambient environment   | Temp: -20°C~+40°C (Non-frozen) : RH: Below 90% (No condensation) |                         |                                  |                         |                                 |                         |                        |  |                |                                       |

Motor specification (17-bit single-turn absolute)

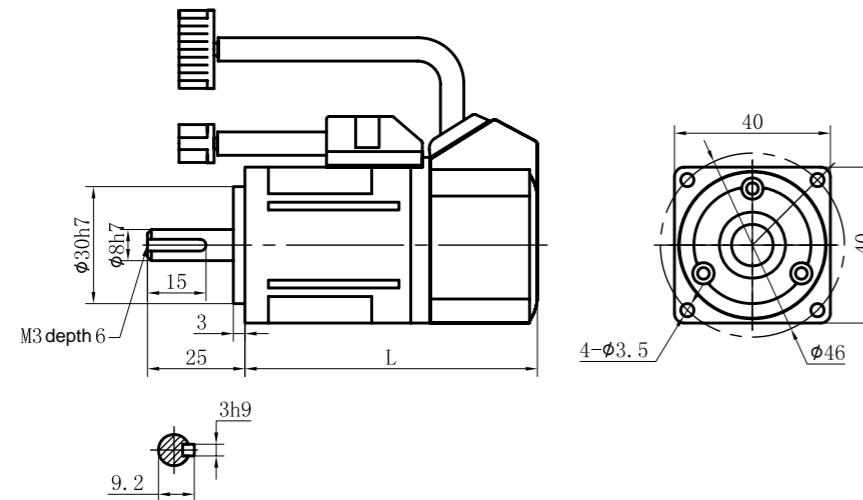
| Motor model<br>(17-bit single-turn absolute) | Rated<br>power<br>(kW) | Rated<br>current<br>(A) | Max.<br>momentary<br>current (A) | Rated<br>torque<br>(Nm) | Max.<br>momentary<br>torque (Nm) | Rated<br>speed<br>(rpm) | Max.<br>speed<br>(rpm) | Rotation inertia<br>standard/with<br>brake (kg.cm <sup>2</sup> ) | Voltage<br>(V) | Weight<br>standard/with<br>brake (kg) |
|--|------------------------|-------------------------|----------------------------------|-------------------------|----------------------------------|-------------------------|------------------------|--|----------------|---------------------------------------|
| <b>ML series small inertia</b>               |                        |                         |                                  |                         |                                  |                         |                        |  |                |                                       |
| SV-ML04-0R1G-2-3A□                           | 0.1                    | 1.1                     | 3.3                              | 0.32                    | 0.96                             | 3000                    | 6000                   | 0.036/0.037  | 220            | 0.47/0.67                             |
| SV-ML06-0R2G-2-3A□                           | 0.2                    | 1.2                     | 3.6                              | 0.64                    | 1.92                             |                         |                        | 0.176/0.179  |                | 1.01/1.4                              |
| SV-ML06-0R4G-2-3A□                           | 0.4                    | 2.3                     | 6.9                              | 1.27                    | 3.81                             |                         |                        | 0.3/0.302  |                | 1.37/1.78                             |
| SV-ML08-0R7G-2-3A□                           | 0.75                   | 4.3                     | 12.9                             | 2.5                     | 7.5                              |                         |                        | 1.015/1.018  |                | 2.5/3.4                               |
| <b>MM series medium inertia</b>              |                        |                         |                                  |                         |                                  |                         |                        |  |                |                                       |
| SV-MM13-1R0E-2-3A□                           | 1                      | 4.72                    | 14.2                             | 4.77                    | 14.3                             | 2000                    | 3000                   | 8.71/8.72  | 220            | 6.41/7.94                             |
| SV-MM13-1R5E-2-3A□                           | 1.5                    | 6.87                    | 20.6                             | 7.16                    | 21.5                             |                         |                        | 12.08/12.1   |                | 7.9/9.4                               |
| SV-MM13-2R0E-2-3A□                           | 2                      | 9.18                    | 27.5                             | 9.55                    | 28.6                             |                         |                        | 17.14/17.16  |                | 10.12/11.67                           |
| SV-MM13-3R0E-2-3A□                           | 3                      | 12.95                   | 38.85                            | 14.3                    | 42.9                             |                         |                        | 25.58/25.59  |                | 13.8/15.4                             |
| SV-MM13-1R0E-4-3A□                           | 1                      | 2.5                     | 7.5                              | 4.77                    | 14.3                             | 1500                    | 380                    | 8.71/8.72  | 380            | 6.41/7.94                             |
| SV-MM13-1R5E-4-3A□                           | 1.5                    | 4.1                     | 12.3                             | 7.16                    | 21.5                             |                         |                        | 12.08/12.1   |                | 7.9/9.4                               |
| SV-MM13-2R0E-4-3A□                           | 2                      | 6.5                     | 19.5                             | 9.55                    | 28.6                             |                         |                        | 17.14/17.16  |                | 10.12/11.67                           |
| SV-MM13-3R0E-4-3A□                           | 3                      | 9.6                     | 28.8                             | 14.3                    | 42.9                             |                         |                        | 25.58/25.59  |                | 13.8/15.4                             |
| Insulation grade                             |                        |                         |                                  |                         |                                  |                         |                        |  |                |                                       |

# Servo motor installation dimension

Note: Motor structure dimension may change with design modification. For customers who require exact length, Please confirm with our business staff before ordering.

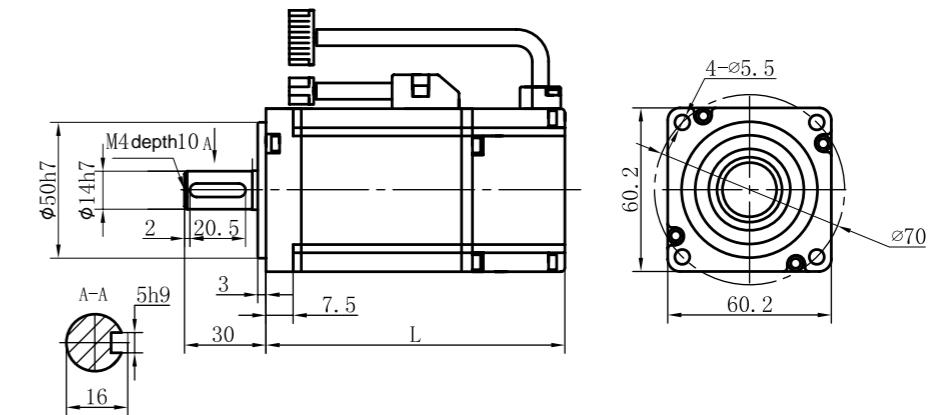
40-base motor outline dimension (unit: mm)

| Motor model<br>(2500-wire/multi-turn absolute) | L(mm)    |                           |
|--|----------|---------------------------|
|  | No brake | Permanent magnet<br>brake |
| SV-ML04-0R1G-2-□A□                             | 90       | 124                       |

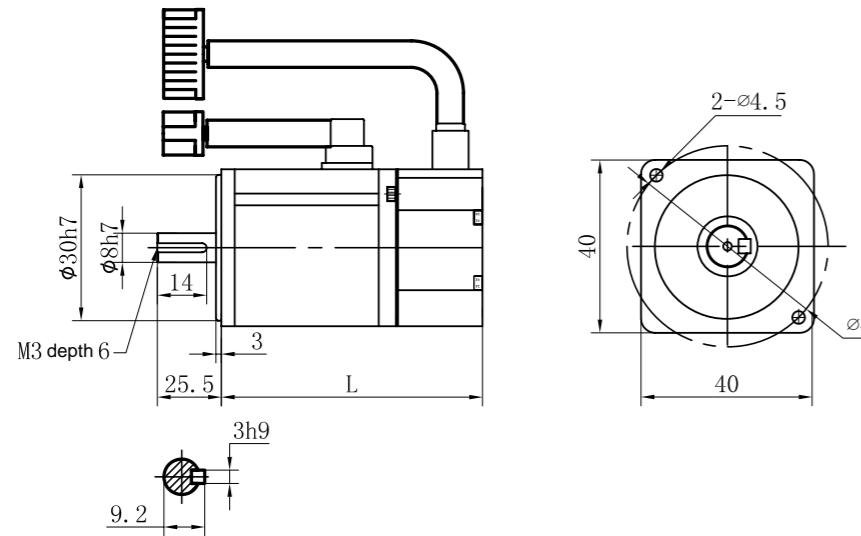


60-base motor outline dimension (unit: mm)

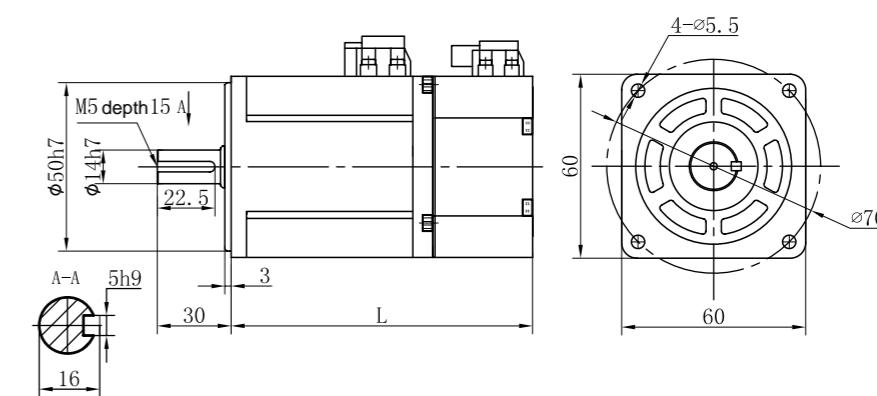
| Motor model<br>(2500-wire/multi-turn absolute/<br>rotary transformer) | L(mm)    |                           |
|---|----------|---------------------------|
|   | No brake | Permanent magnet<br>brake |
| SV-ML06-0R2G-2-□A□  | 116      | 164                       |
| SV-ML06-0R4G-2-□A□  | 141      | 189                       |
| SV-MH06-0R4G-2-□A□  | 147      | 191                       |



| Motor model<br>(17-bit single-turn encoder) | L(mm)    |                         |
|---|----------|-------------------------|
|   | No brake | Electro-magnet<br>brake |
| SV-ML04-0R1G-2-3A□                          | 90.3     | 123                     |

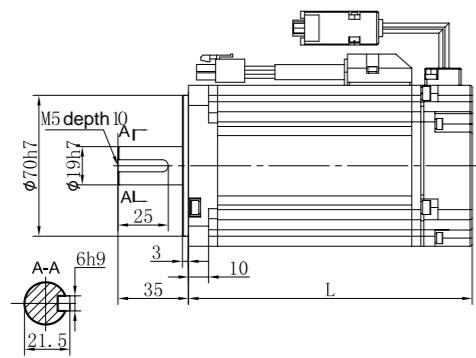


| Motor model<br>(17-bit single-turn encoder) | L(mm)    |                         |
|---|----------|-------------------------|
|   | No brake | Electro-magnet<br>brake |
| SV-ML06-0R2G-2-3A□                          | 114      | 147                     |
| SV-ML06-0R4G-2-3A□                          | 133      | 167                     |

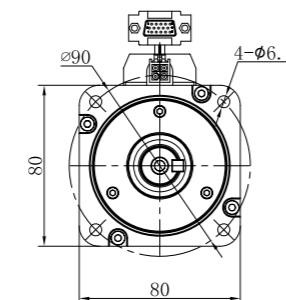


## 80-base motor outline dimension (unit: mm)

| Motor model<br>(2500-wire/multi-turn absolute/<br>rotary transformer) | L(mm)    |                           |                         |
|---|----------|---------------------------|-------------------------|
|   | No brake | Permanent magnet<br>brake | Electro-magnet<br>brake |
| SV-ML08-0R7G-2-□A□  | 140      | 186                       | 186                     |
| SV-MH08-0R7G-2-□A□  | 151      | 205                       | 205                     |

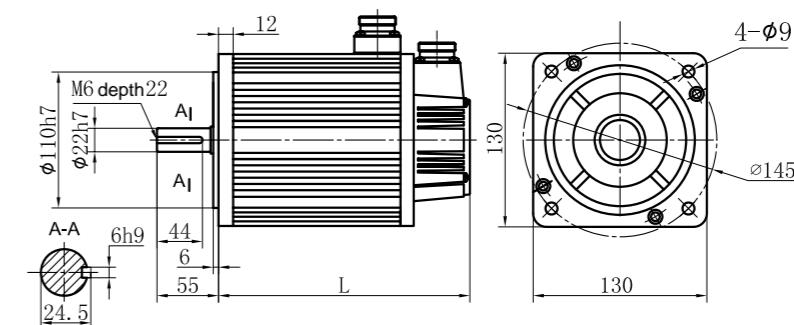


| Motor model<br>(17-bit single-turn encoder) | L(mm)    |                         |
|---|----------|-------------------------|
|   | No brake | Electro-magnet<br>brake |
| SV-ML08-0R7G-2-3A□                          | 141      | 173                     |



## 130-base motor outline dimension (unit: mm)

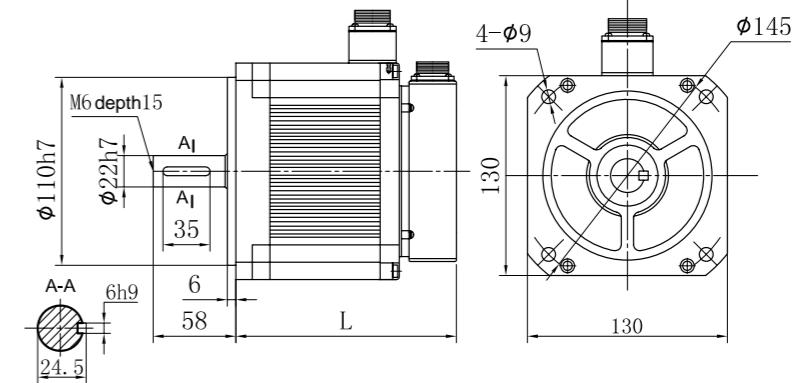
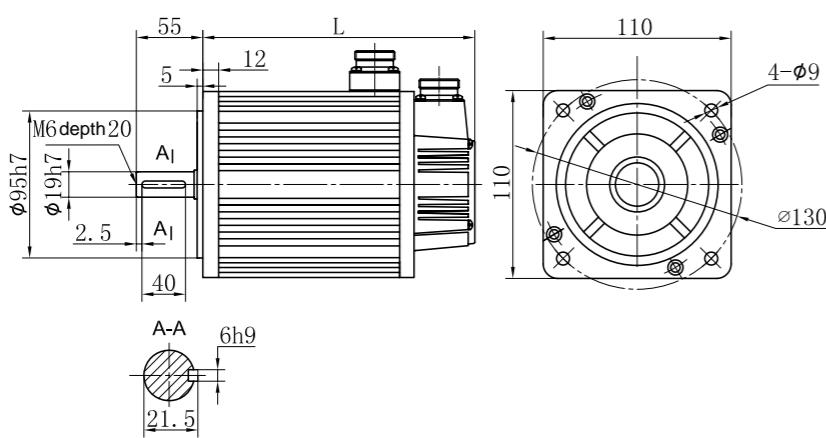
| Motor model<br>(2500-wire/multi-turn absolute/<br>rotary transformer) | L(mm)    |                           |                         |
|---|----------|---------------------------|-------------------------|
|   | No brake | Permanent magnet<br>brake | Electro-magnet<br>brake |
| SV-MM13-1R0E-□-□A□  | 143      | 185                       | 185                     |
| SV-MM13-1R5E-□-□A□  | 159      | 201                       | 201                     |
| SV-MM13-2R0E-□-□A□  | 175      | 217                       | 217                     |
| SV-MM13-3R0E-□-□A□  | 207      | 249                       | 249                     |
| SV-MH13-0R8B-□-□A□  | 167      | 209                       | 209                     |
| SV-MH13-1R3B-□-□A□  | 202      | 244                       | 244                     |



| Motor model<br>(17-bit single-turn encoder) | L(mm)    |                         |
|---|----------|-------------------------|
|   | No brake | Electro-magnet<br>brake |
| SV-MM13-1R0E-□-3A□                          | 165      | 220                     |
| SV-MM13-1R5E-□-3A□                          | 185      | 240                     |
| SV-MM13-2R0E-□-3A□                          | 215      | 270                     |
| SV-MM13-3R0E-□-3A□                          | 265      | 320                     |

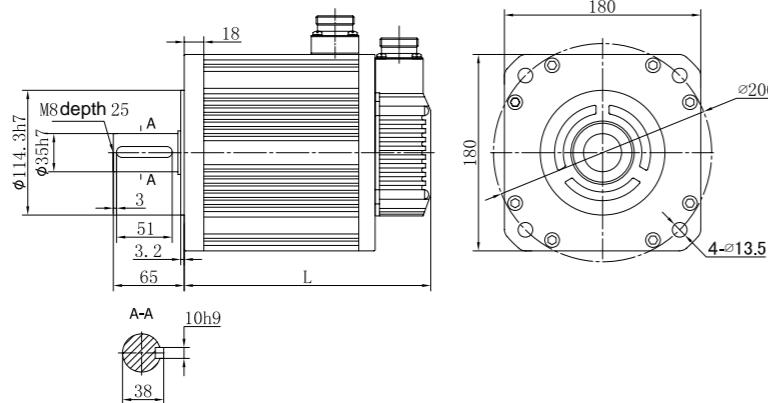
## 110-base motor outline dimension (unit: mm)

| Motor model<br>(2500-wire/multi-turn absolute/<br>rotary transformer) | L(mm)    |                           |                         |
|---|----------|---------------------------|-------------------------|
|   | No brake | Permanent magnet<br>brake | Electro-magnet<br>brake |
| SV-MM11-0R8E-2-□A□  | 189      | 245                       | 263                     |
| SV-MM11-1R2G-2-□A□  | 204      | 260                       | 278                     |
| SV-MM11-1R5G-2-□A□  | 219      | 275                       | 293                     |



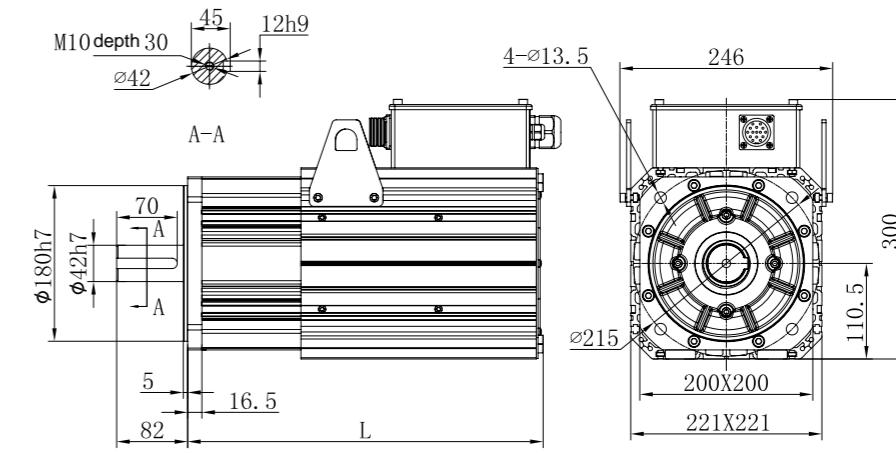
180-base motor outline dimension (unit: mm)

| Motor model<br>(2500-wire/multi-turn absolute/<br>rotary transformer) | L(mm)    |                           |                         |
|---|----------|---------------------------|-------------------------|
|   | No brake | Permanent magnet<br>brake | Electro-magnet<br>brake |
| SV-MM18-3R0B-□-□A□  | 232      | 314                       | 304                     |
| SV-MM18-4R4B-□-□A□  | 262      | 344                       | 334                     |
| SV-MM18-5R5B-4-□A□  | 292      | 382                       | 364                     |
| SV-MM18-7R5B-4-□A□  | 346      | 436                       | 418                     |



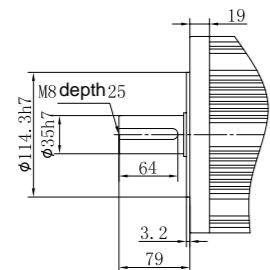
200-base motor outline dimension (unit: mm)

| Motor model<br>(2500-wire/multi-turn absolute/<br>rotary transformer) | L(mm)    |                           |                         |
|---|----------|---------------------------|-------------------------|
|   | No brake | Permanent magnet<br>brake | Electro-magnet<br>brake |
| SV-MH20-011B-4-□A□  | 411      | 547                       | 547                     |
| SV-MH20-015B-4-□A□  | 446      | 582                       | 582                     |



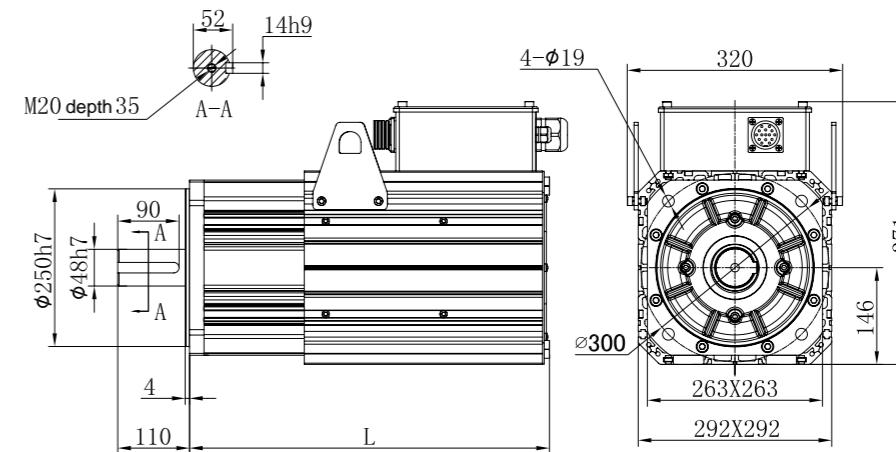
SV-SM18-7R5B shaft extension dimension (unit: mm)

| Motor model<br>(2500-wire/multi-turn absolute/<br>rotary transformer) | L(mm)    |                           |                         |
|---|----------|---------------------------|-------------------------|
|   | No brake | Permanent magnet<br>brake | Electro-magnet<br>brake |
| SV-SM18-7R5B-4-□A□  | 375      | 465                       | 465                     |



263-base motor outline dimension (unit: mm)

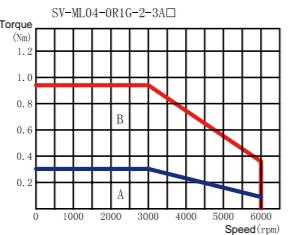
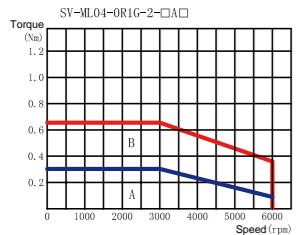
| Motor model<br>(2500-wire/multi-turn absolute/<br>rotary transformer) | L(mm)    |  |
|---|----------|--|
|   | No brake |  |
| SV-SH26-022B-4-□A□  | 537      |  |



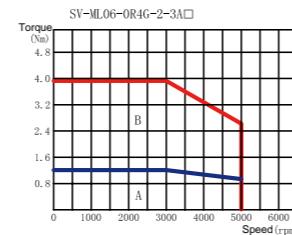
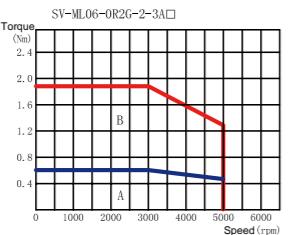
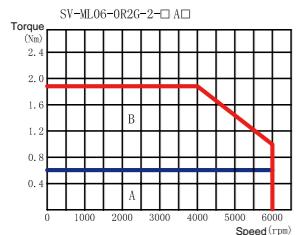
# Servo motor torque-speed characteristic

Note: A (continuous working area) B (short-time working area)

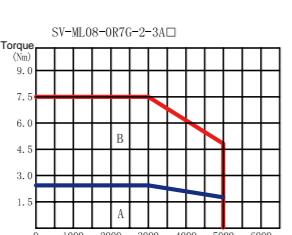
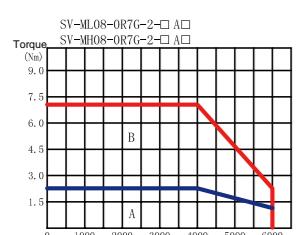
## 40-base motor



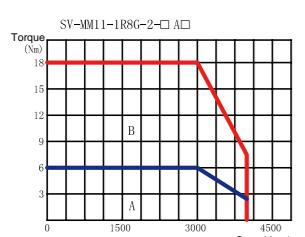
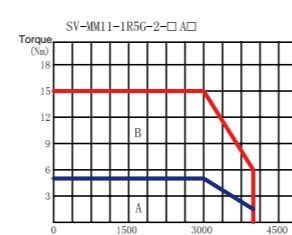
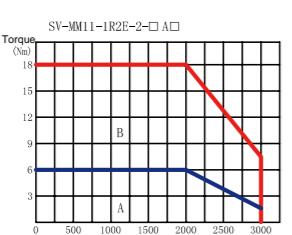
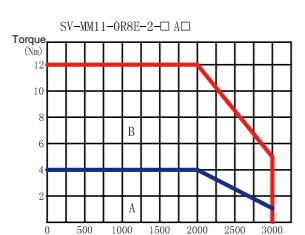
## 60-base motor



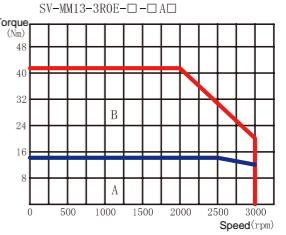
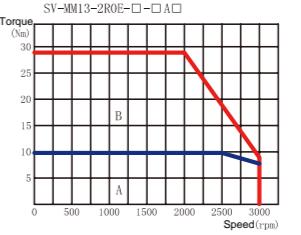
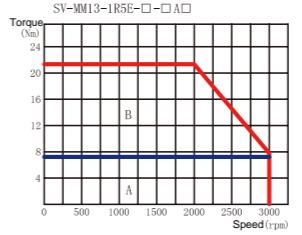
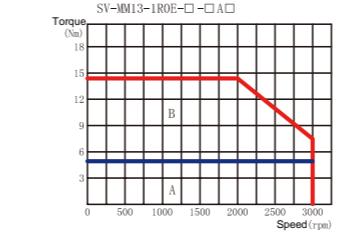
## 80-base motor



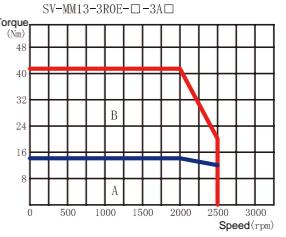
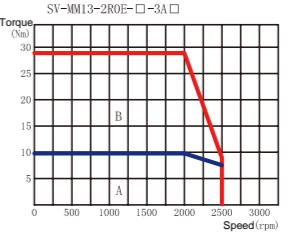
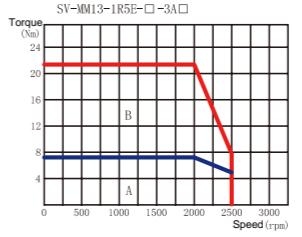
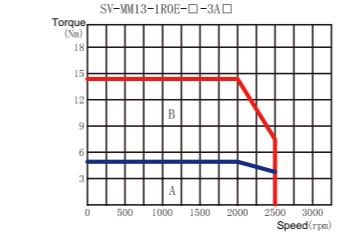
## 110-base motor



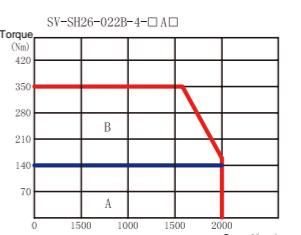
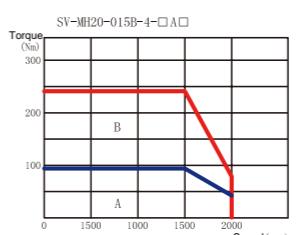
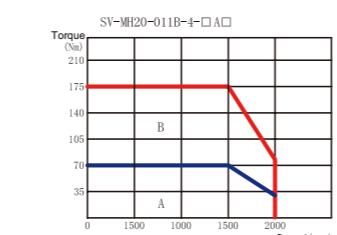
## 130-base motor



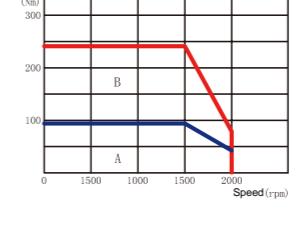
## 180-base motor



## 200/263-base motor



## 220-base motor



# Servo motor power cable model

Power cable

**DA ML-075-05-A A F-00**

(1) (2)

(3) (4)

(5) (6)

(7) (8)

Power cable accessories

**DA ML-A A**

(1) (2) (5) (6)

| Symbol | Supporting series |
|--------|-------------------|
| DA     | Manufacturer no.  |

| Symbol | Cable type  |
|--------|-------------|
| ML     | Power cable |

| Symbol | Cable diameter      |
|--------|---------------------|
| 075    | 0.75mm <sup>2</sup> |
| 100    | 1.0mm <sup>2</sup>  |
| 150    | 1.5mm <sup>2</sup>  |
| 250    | 2.5mm <sup>2</sup>  |
| 400    | 4.0mm <sup>2</sup>  |
| 10R    | 10.0mm <sup>2</sup> |

| Symbol | Cable length |
|--------|--------------|
| 03     | 3m           |
| 05     | 5m           |
| 10     | 10m          |
| 20     | 20m          |

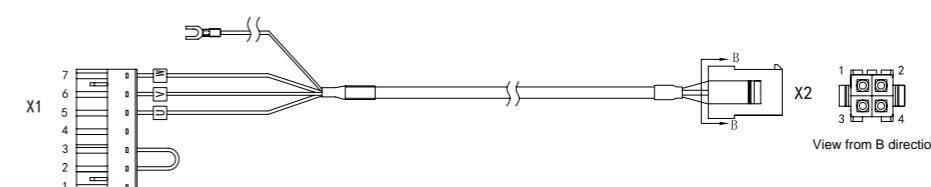
| Symbol | Motor end plug                  |
|--------|---------------------------------|
| A      | 4PIN plastic plug               |
| B      | 4PIN regular aviation plug YD28 |
| C      | 4PIN metal plug                 |
| E      | Regular aviation plug YD18      |
| N      | Regular aviation plug YD32      |
| S      | Copper tube terminal SC         |

| Symbol | Cable material         |
|--------|------------------------|
| 0      | Regular cable          |
| F      | Flexible towline cable |

| Symbol | Lot no.                             |
|--------|-------------------------------------|
| 00     | Standard product                    |
| 01     | Serial no. for non-standard product |

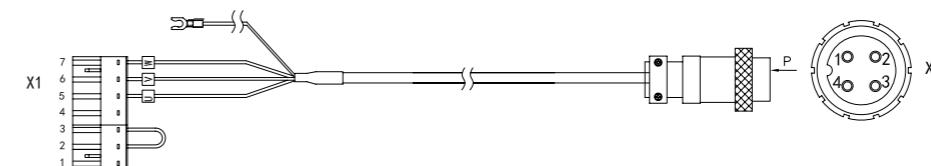
# Wiring of servo motor power cable

2500-wire 40, 60, 80-base 200W~750W motor power cable



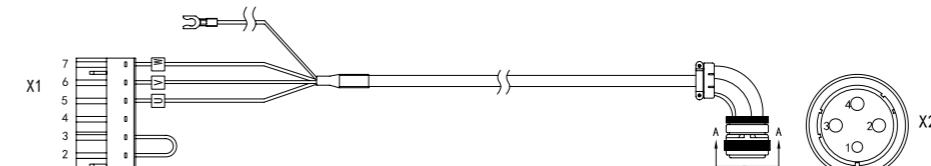
| Wiring relation |      |                         |                     |
|-----------------|------|-------------------------|---------------------|
| Signal          | X1   | X2                      | Color of core cable |
| W               | X1.7 | X2.3                    | Brown               |
| V               | X1.6 | X2.1                    | Red                 |
| U               | X1.5 | X2.2                    | Blue                |
| GND terminal    | X2.4 |                         | Yellow/green        |
| /               | X1.4 | /                       | /                   |
| /               | X1.3 | Short circuit with X1.2 |                     |
| /               | X1.2 | Short circuit with X1.3 |                     |
| /               | X1.1 | /                       | /                   |

17-bit or 23-bit 40, 60, 80-base 200W~750W motor power cable



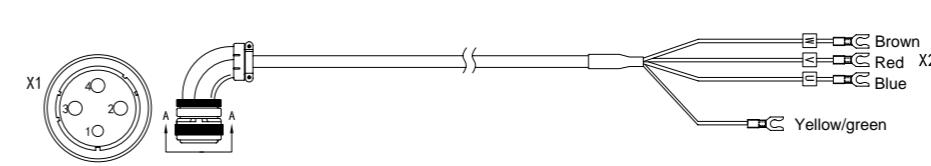
| Wiring relation |                         |      |                     |
|-----------------|-------------------------|------|---------------------|
| Signal          | X1                      | X2   | Color of core cable |
| W               | X1.7                    | X2.1 | Brown               |
| V               | X1.6                    | X2.3 | Red                 |
| U               | X1.5                    | X2.4 | Blue                |
| PE GND terminal | X2.2                    |      | Yellow/green        |
| / X1.4          | /                       | /    | /                   |
| / X1.3          | Short circuit with X1.2 |      |                     |
| / X1.2          | Short circuit with X1.3 |      |                     |
| / X1.1          | /                       | /    | /                   |

110, 130-base 1kW~1.5kW and 2kW~3kW (380V) motor power cable



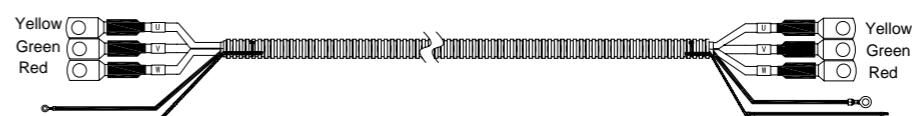
| Wiring relation |                         |      |                     |
|-----------------|-------------------------|------|---------------------|
| Signal          | X1                      | X2   | Color of core cable |
| W               | X1.7                    | X2.4 | Brown               |
| V               | X1.6                    | X2.3 | Red                 |
| U               | X1.5                    | X2.2 | Blue                |
| PE GND terminal | X2.1                    |      | Yellow/green        |
| / X1.4          | /                       | /    | /                   |
| / X1.3          | Short circuit with X1.2 |      |                     |
| / X1.2          | Short circuit with X1.3 |      |                     |
| / X1.1          | /                       | /    | /                   |

130, 180-base 2kW~4.4kW (220V) and 4.4kW~7.5kW (380V) motor power cable



| Wiring relation |      |              |                     |
|-----------------|------|--------------|---------------------|
| Signal          | X1   | X2           | Color of core cable |
| W               | X1.4 | Brown        |                     |
| V               | X1.3 | Red          |                     |
| U               | X1.2 | Blue         |                     |
| PE              | X1.1 | Yellow/green |                     |

200-base 11kW~15kW (380V) motor power cable



# Servo motor encoder cable model

Encoder cable

**DB EL-15-03-A F-01 00**

**①****②****③****④****⑤****⑥****⑦****⑧**

Encoder cable accessories

**DB EL-A F**

**①****②****⑨****⑤**

| Symbol | Supporting series |
|--------|-------------------|
| DB     | Manufacturer no.  |

| Symbol | Cable type    |
|--------|---------------|
| EL     | Encoder cable |

| Symbol | Number of cable cores |
|--------|-----------------------|
| 06     | 6 cores               |
| 09     | 9 cores               |
| 15     | 15 cores              |

| Symbol | Cable length |
|--------|--------------|
| 03     | 3m           |
| 05     | 5m           |
| 10     | 10m          |
| 20     | 20m          |

| Symbol | Cable material                             |
|--------|--|
| 0      | Regular cable                              |
| D      | Regular cable with battery holder          |
| F      | Flexible towline cable                     |
| H      | Flexible towline cable with battery holder |

| Symbol | Motor end plug                   |
|--------|----------------------------------|
| A      | 15PIN DB plug                    |
| B      | 15PIN regular aviation plug YD28 |
| C      | 9PIN metal plug                  |
| D      | 6PIN plastic plug                |

| Symbol | Encoder type   |
|--------|--|
| 01     | 2500-wire standard incremental                               |
| 04     | 17-bit single or multi turn/23-bit multi turn absolute value |
| 07     | Rotary transformer   |

| Symbol | Lot no. |
|--------|---------|
| 00     | Lot no. |

| Symbol | Drive end plug       |
|--------|----------------------|
| A      | A-15PIN plastic plug |

Brake cable

**DRKL-03-A**

**①****②****③**

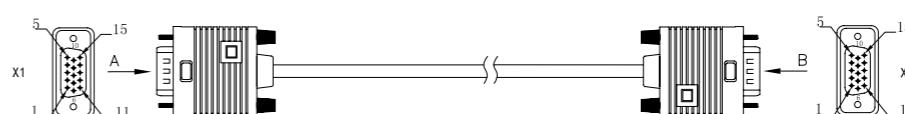
| Symbol | Product series    |
|--------|-------------------|
| BRKL   | Motor brake cable |

| Symbol | Cable length |
|--------|--------------|
| 03     | 3m           |
| 05     | 5m           |
| 10     | 10m          |
| 30     | 30m          |

| Symbol | Motor end plug             |
|--------|----------------------------|
| A      | 2PIN metal plug            |
| B      | 3PIN regular aviation plug |
| C      | 3PIN metal plug            |

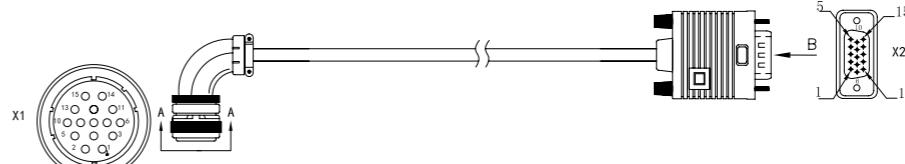
# Wiring of servo motor encoder cable

2500-wire 40, 60, 80-base encoder cable



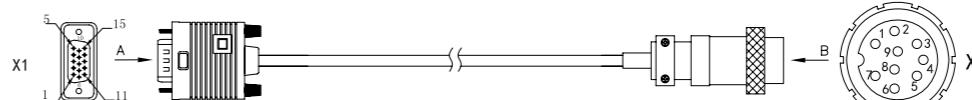
| Wiring relation |             |             |
|-----------------|-------------|-------------|
| Signal          | X1          | X2          |
| V+              | X1.1        | X2.1        |
| V-              | X1.7        | X2.7        |
| W+              | X1.2        | X2.2        |
| W-              | X1.8        | X2.8        |
| A+              | X1.3        | X2.3        |
| A-              | X1.4        | X2.4        |
| U+              | X1.6        | X2.6        |
| U-              | X1.11       | X2.11       |
| B-              | X1.9        | X2.9        |
| B+              | X1.10       | X2.10       |
| Z-              | X1.13       | X2.13       |
| Z+              | X1.14       | X2.14       |
| 5V              | X1.5        | X2.5        |
| GND             | X1.12       | X2.12       |
| PE              | Metal shell | Metal shell |

2500-wire 110, 130, 180, 200-base encoder cable



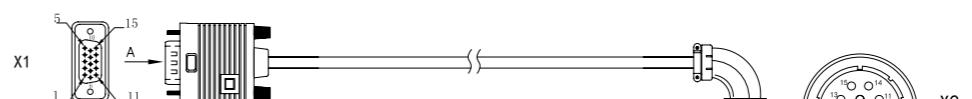
| Wiring relation |             |             |
|-----------------|-------------|-------------|
| Signal          | X1          | X2          |
| V+              | X1.11       | X2.1        |
| V-              | X1.14       | X2.7        |
| W+              | X1.12       | X2.2        |
| W-              | X1.15       | X2.8        |
| A+              | X1.7        | X2.3        |
| A-              | X1.4        | X2.4        |
| U+              | X1.10       | X2.6        |
| U-              | X1.13       | X2.11       |
| B-              | X1.8        | X2.9        |
| B+              | X1.5        | X2.10       |
| Z-              | X1.9        | X2.13       |
| Z+              | X1.6        | X2.14       |
| 5V              | X1.2        | X2.5        |
| GND             | X1.3        | X2.12       |
| PE              | Metal shell | Metal shell |

17-bit and 23-bit 40, 60, 80-base encoder cable



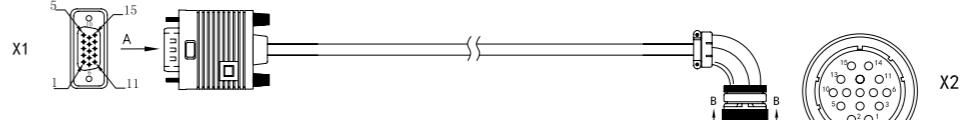
| Wiring relation |             |         |
|-----------------|-------------|---------|
| Signal          | X1          | X2      |
| SD+             | X1.1        | X2.1    |
| SD-             | X1.7        | X2.2    |
| 5V              | X1.5        | X2.3    |
| GND             | X1.12       | X2.4    |
| VB-5V           | /           | X2.6    |
| VB-GND          | /           | X2.6    |
| PE              | Metal shell | Weaving |

17-bit and 23-bit 110, 130, 180, 200-base encoder cable



| Wiring relation |             |         |
|-----------------|-------------|---------|
| Signal          | X1          | X2      |
| SD+             | X1.1        | X2.2    |
| SD-             | X1.7        | X2.3    |
| 5V              | X1.5        | X2.4    |
| GND             | X1.12       | X2.5    |
| VB-5V           | /           | X2.6    |
| VB-GND          | /           | X2.6    |
| PE              | Metal shell | Weaving |

Rotary transformer type encoder cable

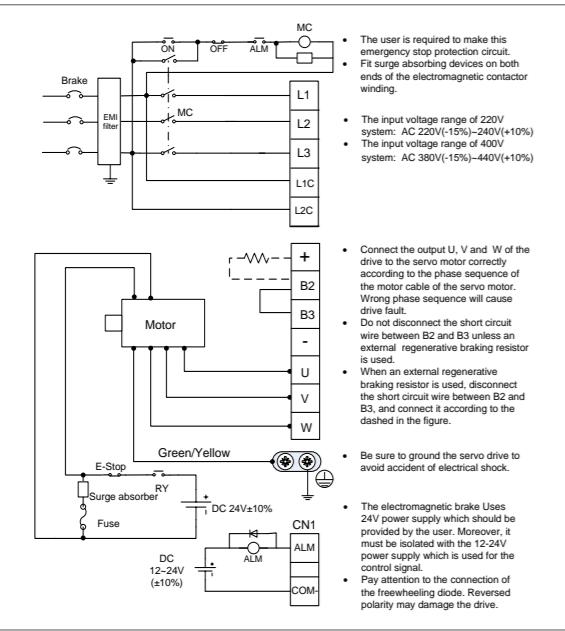


| Wiring relation |      |      |
|-----------------|------|------|
| Signal          | X1   | X2   |
| SIN+            | X1.1 | X2.6 |
| SIN-            |      |      |

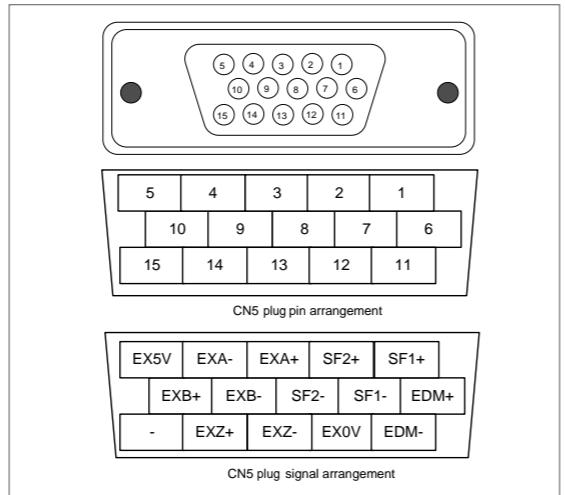
# User interface

# System wiring

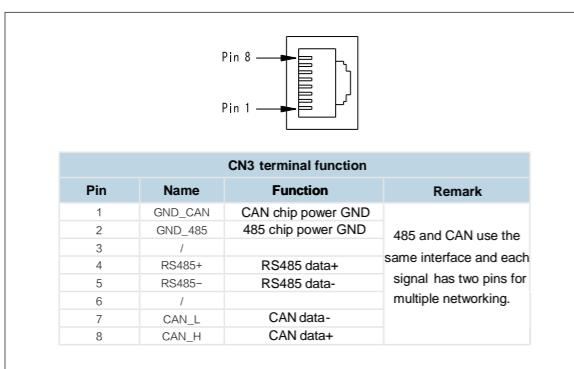
## Main circuit terminal



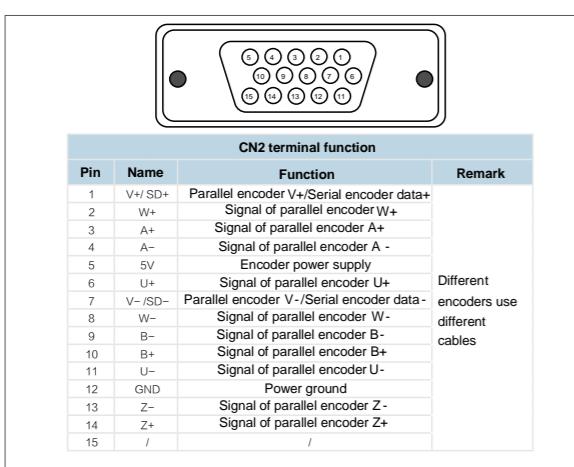
## CN5 terminal



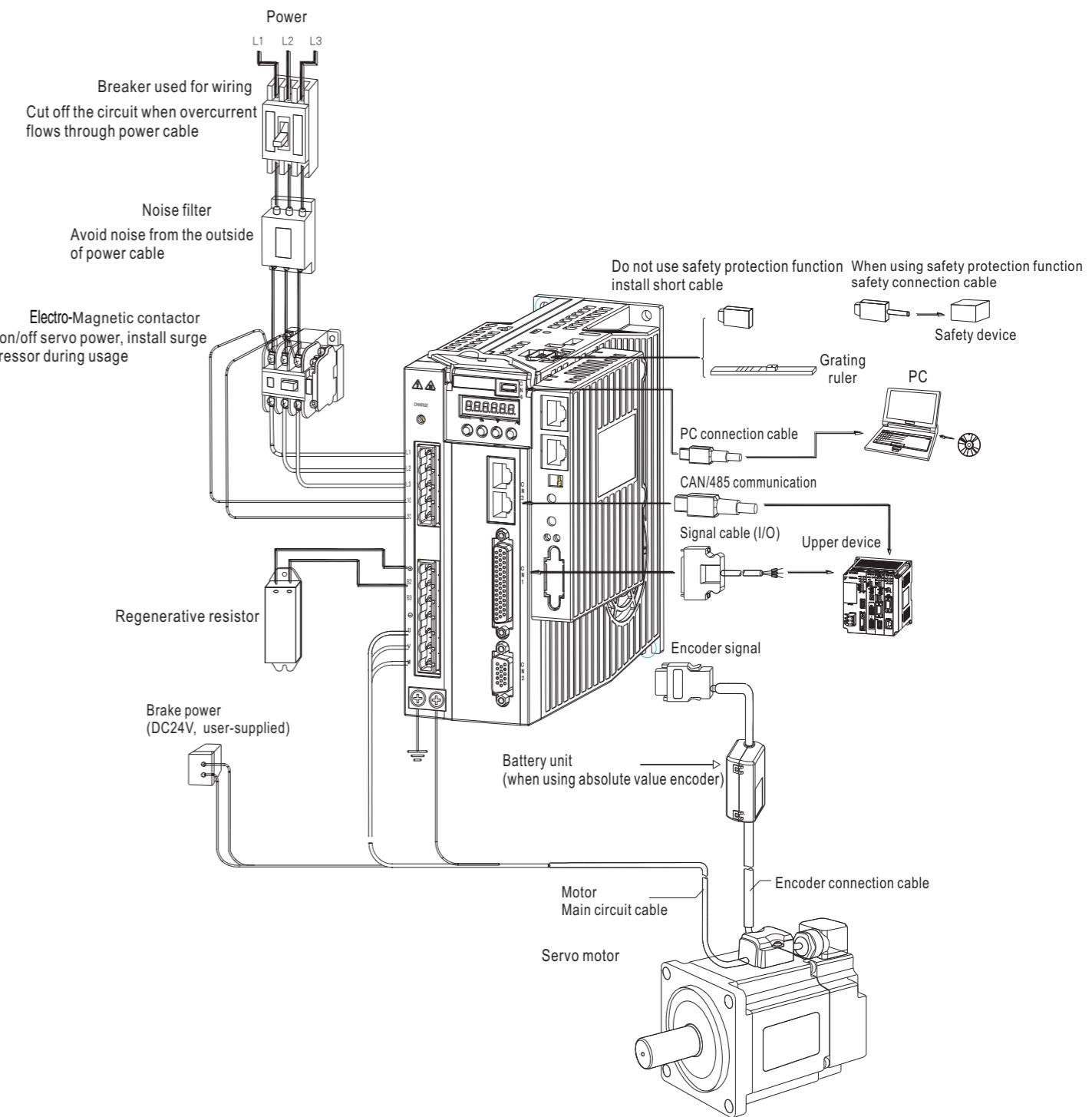
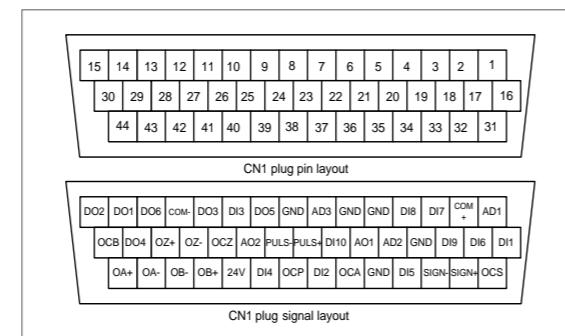
## CN3 terminal



## CN2 terminal

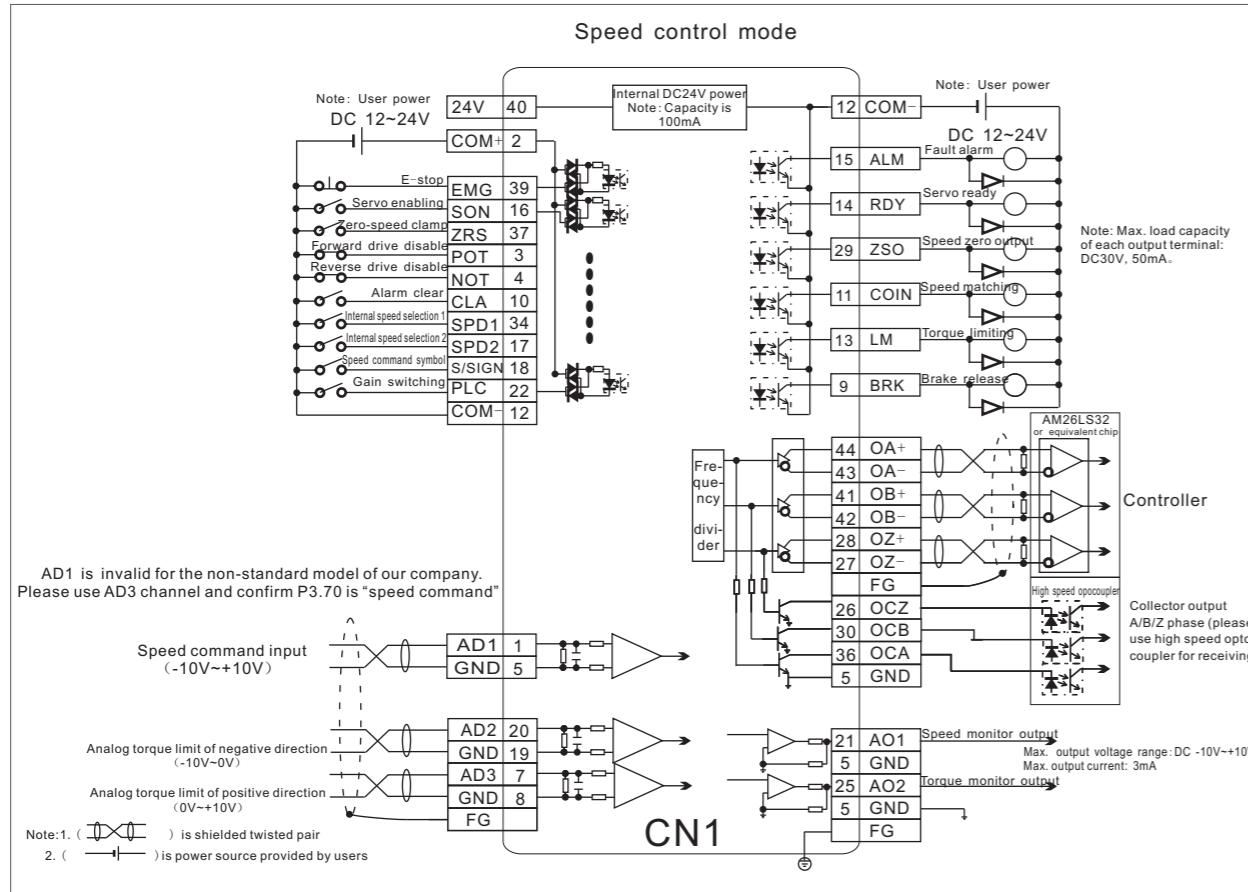


## CN1 terminal



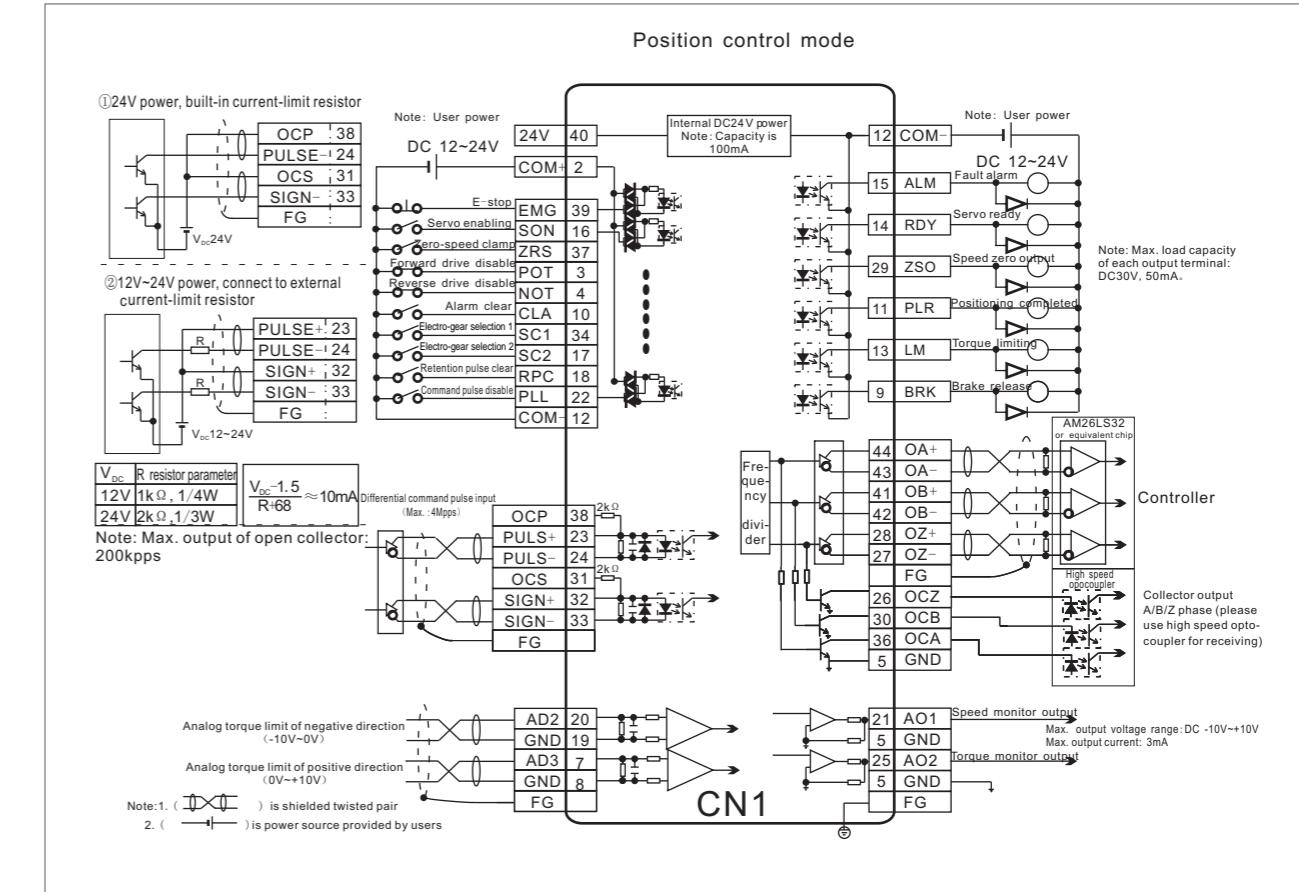
# Standard wiring diagram

Speed mode wiring (suitable for analog input control)

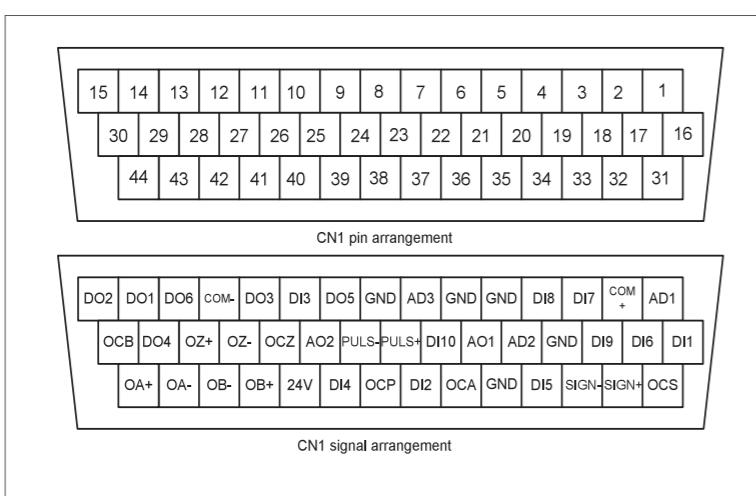


# Standard wiring diagram

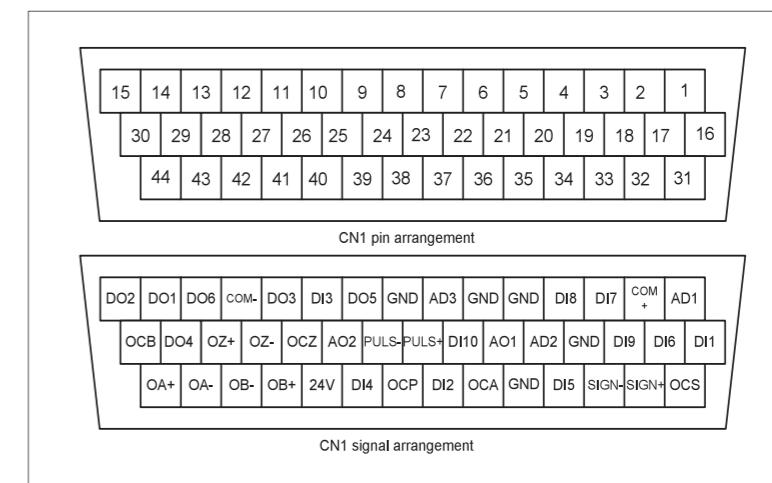
Position mode/full closed-loop mode wiring (suitable for pulse input control)



CN1 terminal



CN1 terminal



# Servo system ordering guideline

| Series | Power supply (V) | Servo motor |                         | Servo drive       |                        |            | Optional parts    |                    |                    |
|--------|------------------|-------------|-------------------------|-------------------|------------------------|------------|-------------------|--------------------|--------------------|
|        |                  | Power (kW)  | Model                   | Rated current (A) | Model                  | Power (kW) | Rated current (A) | Encoder cable      | Power cable        |
| 220V   | 220              | 0.1         | SV-ML04-0R1G-2-XXX-XXXX | 0.6               | SV-DA200-0R1-2-XX-XXXX | 0.1        | 1.3               | DBEL-15-XX-A0-0000 | DAML-075-XX-AB0-00 |
|        | 220              | 0.2         | SV-ML06-0R2G-2-XXX-XXXX | 1.2               | SV-DA200-0R2-2-XX-XXXX | 0.2        | 1.8               | DBEL-15-XX-A0-0000 | DAML-075-XX-AB0-00 |
|        | 220              | 0.4         | SV-ML06-0R4G-2-XXX-XXXX | 2.8               | SV-DA200-0R4-2-XX-XXXX | 0.4        | 3.3               | DBEL-15-XX-A0-0000 | DAML-075-XX-AB0-00 |
|        | 220              | 0.75        | SV-ML08-0R7G-2-XXX-XXXX | 4.5               | SV-DA200-0R7-2-XX-XXXX | 0.75       | 4.5               | DBEL-15-XX-A0-0000 | DAML-075-XX-AB0-00 |
|        | 220              | 1           | SV-MM13-1R0E-2-XXX-XXXX | 4.8               | SV-DA200-1R0-2-XX-XXXX | 1          | 5                 | DBEL-15-XX-B0-0000 | DAML-150-XX-BB0-00 |
|        | 220              | 1.5         | SV-MM13-1R5E-2-XXX-XXXX | 7.6               | SV-DA200-1R5-2-XX-XXXX | 1.5        | 7.6               | DBEL-15-XX-B0-0000 | DAML-150-XX-BB0-00 |
|        | 220              | 2           | SV-MM13-2R0E-2-XXX-XXXX | 9.5               | SV-DA200-2R0-2-XX-XXXX | 2          | 10                | DBEL-15-XX-B0-0000 | DBML-250-XX-BW0-00 |
|        | 220              | 3           | SV-MM13-3R0E-2-XXX-XXXX | 13.6              | SV-DA200-3R0-2-XX-XXXX | 3          | 13                | DBEL-15-XX-B0-0000 | DBML-250-XX-BW0-00 |
|        | 220              | 4.4         | SV-MM18-4R4B-2-XXX-XXXX | 16                | SV-DA200-4R4-2-XX-XXXX | 4.4        | 16.5              | DBEL-15-XX-B0-0000 | DBML-250-XX-BW0-00 |
|        | 400              | 1           | SV-MM13-1R0E-4-XXX-XXXX | 2.8               | SV-DA200-1R0-4-XX-XXXX | 1          | 3.5               | DBEL-15-XX-B0-0000 | DAML-150-XX-BB0-00 |
| 400V   | 400              | 1.5         | SV-MM13-1R5E-4-XXX-XXXX | 4.5               | SV-DA200-1R5-4-XX-XXXX | 1.5        | 4.5               | DBEL-15-XX-B0-0000 | DAML-150-XX-BB0-00 |
|        | 400              | 2           | SV-MM13-2R0E-4-XXX-XXXX | 5.5               | SV-DA200-2R0-4-XX-XXXX | 2          | 6.5               | DBEL-15-XX-B0-0000 | DAML-150-XX-BB0-00 |
|        | 400              | 3           | SV-MM13-3R0E-4-XXX-XXXX | 7.8               | SV-DA200-3R0-4-XX-XXXX | 3          | 8.5               | DBEL-15-XX-B0-0000 | DAML-150-XX-BB0-00 |
|        | 400              | 4.4         | SV-MM18-4R4B-4-XXX-XXXX | 10                | SV-DA200-4R4-4-XX-XXXX | 4.4        | 12                | DBEL-15-XX-B0-0000 | DBML-250-XX-BW0-00 |
|        | 400              | 5.5         | SV-MM18-5R5B-4-XXX-XXXX | 12                | SV-DA200-5R5-4-XX-XXXX | 5.5        | 16                | DBEL-15-XX-B0-0000 | DBML-250-XX-BW0-00 |
|        | 400              | 7.5         | SV-MM18-7R5B-4-XXX-XXXX | 20                | SV-DA200-7R5-4-XX-XXXX | 7.5        | 25                | DBEL-15-XX-B0-0000 | DBML-400-XX-BW0-00 |
|        | 400              | 11          | SV-MH20-011B-4-XXX-XXXX | 22.7              | SV-DA200-011-4-XX-XXXX | 11         | 33                | DBEL-15-XX-B0-0000 | DAML-10R-XX-SS0-00 |
|        | 400              | 15          | SV-MH20-015B-4-XXX-XXXX | 42.5              | SV-DA200-015-4-XX-XXXX | 15         | 50                | DBEL-15-XX-B0-0000 | DAML-10R-XX-SS0-00 |
|        | 400              | 22          | SV-SH26-022B-4-XXX-XXXX | 61                | SV-DA200-022-4-XX-XXXX | 22         | 66                | DBEL-15-XX-B0-0000 | DAML-10R-XX-SS0-00 |

# Other INVT industrial control products



## PLC

- Complete product categories for wide application
- Abundant extension modules for easy function extension
- Support various communication protocol, flexible networking
- Delicate volume for easy maintenance



## HMI

- Plentiful display interfaces, strong system configuration function
- Visual software for convenient configuration



## Motion controller

- Various motion controller card
- All series motion controller
- Robot control system
- Customized numerical control system



## Inverter

- The most comprehensive inverter lines in the industry, covering from low, medium to high voltage inverters
- Customized products based on customer needs are available

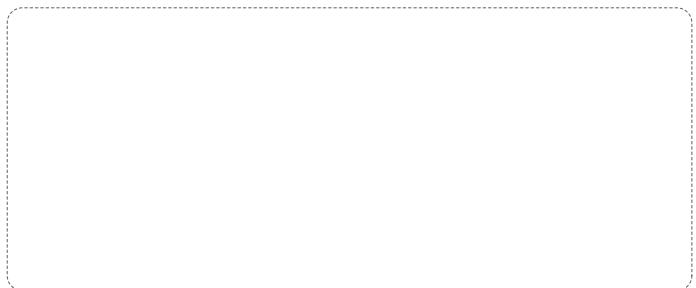


## Self-start motor

- IE4 energy efficiency grade, high efficiency and high power factor
- Direct grid, asynchronous start-up, shift to synchronous operation in extremely short time
- Built-in temp protection device. Adopt coaxial fan with excellent heat dissipation effect.
- No demagnetization during normal motor operation

## **BETTER SERVO / BETTER SOLUTION**

*Perfect combination of servo and system solution*



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